

Section Two

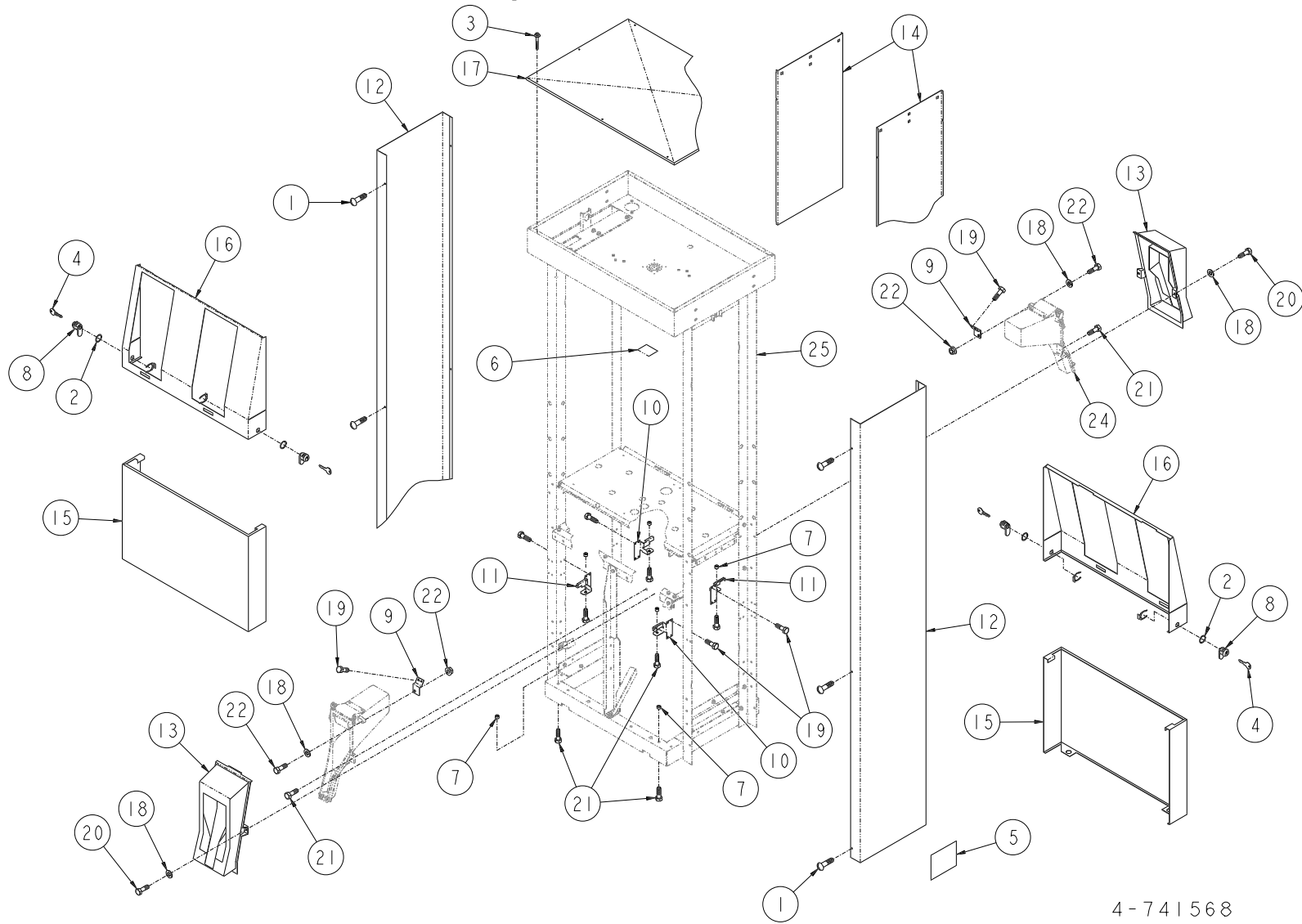
Premier Parts Manual • H Models

Outer Shell

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TRIM ASSEMBLY

H311B, H312B, H322B & H324B
(1st Design See Serial Break List 71144)



4-741568

TRIM ASSEMBLY - H311B, H312B, H322B & H324B **(1st Design - see Serial Break List 71144)**

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-126964	#8-32 x 3/8" Long Truss Head Thread Cutting Screw (Stainless Steel)	13	1-421067	Nozzle Boot Shroud	21	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz-Lock Screw
	1-132769	#8-32 x 1/2" Long Pan Head Thread Cutting Screw (Bright Annealed Stainless Steel)	14	<u>Inside Post Cover</u>		22	38-54742	5/16-18 x 1" Long M-F Hex Head Whiz-Lock Screw
				1-421117	Stainless Steel	23	02-54752	5/16-18 M-F Flange Whiz-Lock Nut
				2-421117	Painted	24	<u>For parts call out of Nozzle Boot Assy see:</u>	
	2-132769	#8-32 x 1/2" Long Pan Head Thread Cutting Screw (Black Oxide)		3-421117	Painted "Black"	73825	1st Design	
			15	<u>Lower Door</u>		25	<u>For parts call out of Chassis Assembly see:</u>	
				3-421137	Painted	741567.		
				4-421137	Stainless Steel			
2	2-127656	Lock Gasket	16	<u>Upper Access Door (Painted)</u>			<u>For complete Upper Access Door Assembly order: (Includes Item #2,4,8 & 16)</u>	
3	1-131282	Seal Screw		1-421404	2 Nozzle Boots Per Side	<u>Painted</u>		
4	1-131381	(2) Keys		3-421404	No Nozzle Boots	421454-1	2 Nozzle Boots Per Side	
5	1-225094	Decal (Unleaded)		5-421404	1 Nozzle Boot Per Side	421454-2	1 Nozzle Boot Per Side	
6	1-226268	Decalcomania		<u>Upper Access Door (Stainless Steel)</u>		421454-3	No Nozzle Boots	
7	4-227970	Spacer		2-421404	2 Nozzle Boots Per Side	<u>Stainless Steel</u>		
8	1-227492	Door Lock Assembly (Includes Item # 4)		4-421404	1 Nozzle Boot Per Side	421454-4	2 Nozzle Boots Per Side	
9	1-232103	Nozzle Boot Bracket		6-421404	No Nozzle Boots	421454-5	1 Nozzle Boot Per Side	
10	1-319566	Lock Bracket (Right)	17	1-421446	30" Raceway Cover	421454-6	No Nozzle Boots	
11	2-319566	Lock Bracket (Left)	18	08-50621	5/16" Plain Washer		<u>Reference for Tokheim internal use only:</u>	
			19	10-51491	#14 x 1/2" Long P-K Hex Head Self Tapping Screw	319635	Trim Assembly	
12	<u>Outside Post Cover</u>		20	11-51491	5/16-18 x 1/2" Long P.K. Self Tapping Screw	319651	Final Assembly	
	1-420310	Stainless Steel						
	2-420310	Painted						
	3-420310	Painted "Black"						

4-74156

H311B, H312B, H322B & H324B
(2nd Design See Serial Break List 71144)



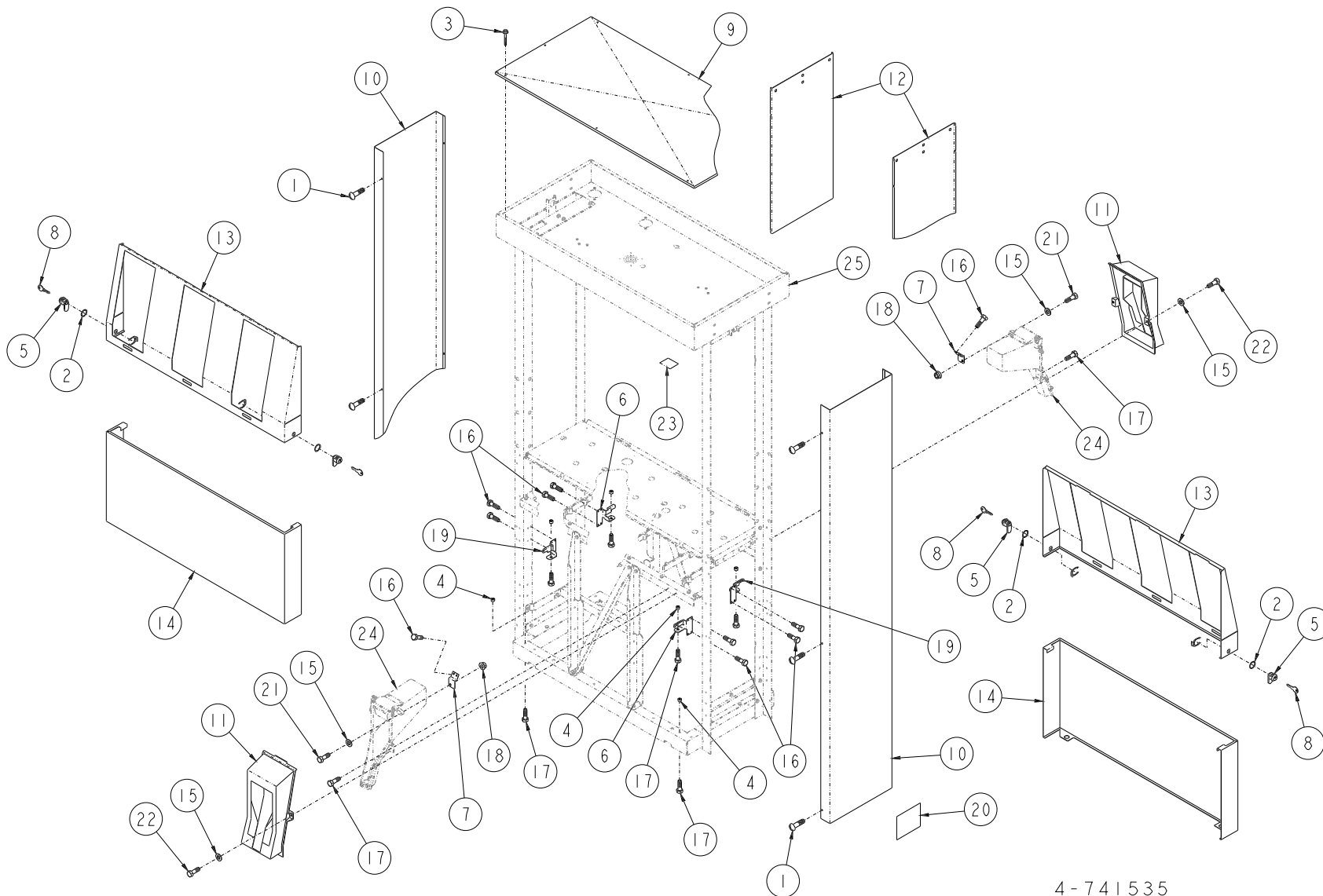
TRIM ASSEMBLY - H311B, H312B, H322B & H324B (2nd Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	<u>#8-32 x Head Thread Cutting Screw</u>			3-421117	Painted "Black"	21	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz-Lock Screw
	1-126964	3/8" Long Truss (Stainless Steel)		7-421117	Brazil		20-51491	5/16-18 x 3/4" Long P.K. Self Tapping Screw
	1-132769	1/2" Long Pan (Bright Annealed Stainless Steel)		11-421117	Petrobras	22	<u>For parts call out of Nozzle Boot Assembly see</u>	
	2-132769	1/2" Long Pan (Black Oxide)	15	<u>Raceway Cover</u>		72240		2nd Design
2	2-127656	Lock Gasket		1-421446	24" Wide Raceway	72366		Lift Lever
3	1-131282	Seal Screw		1-422504	20" Wide Raceway	72552		3rd Design
4	1-131381	Keys (2 each)	16	<u>Lower Door</u>		23	<u>For parts call out of Chassis Assembly see</u>	
5	3-217160	Spring Clip		1-421727	Painted		<u>741597</u>	
6	1-225094	Decal (Unleaded)		2-421727	Stainless Steel	<u>For complete Upper Access Door Assembly order: (Includes Item #2, 4, 5, 9, 10, 11 & 17)</u>		
7	1-226268	Decalcomania				<u>Painted</u>		
8	232927-1	Grommet Kit	17	<u>Upper Access Door (Painted)</u>		421737-1		2 Nozzle Boots Per Side
9	1-232358	Door Lock Assembly (Includes Item # 4, 5, 10 & 11)		1-421728	2 Nozzle Boots Per Side	421737-3		No Nozzle Boots
10	2-232358	Cam		3-421728	No Nozzle Boots	421737-5		1 Nozzle Boot Per Side "B"
11	3-232358	1/4" Screw With Shakeproof Lockwasher		5-421728	1 Nozzle Boot Per Side "B"	421737-7		1 Nozzle Boot Per Side "A"
				7-421728	1 Nozzle Boot Per Side "A"	<u>Stainless Steel</u>		
				<u>Upper Access Door (Stainless Steel)</u>				
12	<u>Outside Post Cover</u>			2-421728	2 Nozzle Boots Per Side	421737-2		2 Nozzle Boots Per Side
	1-420310	Stainless Steel		4-421728	No Nozzle Boots	421737-4		No Nozzle Boots
	2-420310	Painted		6-421728	1 Nozzle Boot Per Side "B"	421737-6		1 Nozzle Boot Per Side "B"
	3-420310	Painted "Black"		8-421728	1 Nozzle Boot Per Side "A"	421737-8		1 Nozzle Boot Per Side "A"
	7-420310	Brazil				<u>Reference for Tokheim internal use only:</u>		
13	1-421067	Nozzle Boot Shroud (Black)	18	08-50621	5/16" Plain Washer	319810		Chassis Assembly
			19	11-51491	5/16-18 x 1/2" Long P.K. Self Tapping Screw	319820		Final Assembly
14	<u>Inside Post Cover</u>		20	02-54752	5/16-18 M-F Flange Whiz Lock Nut	319821		Trim Assembly
	1-421117	Stainless Steel						
	2-421117	Painted						

3-741596

TRIM ASSEMBLY

H411B, H413B, H422B & H426B
(1st Design - see Serial Break List 71144)



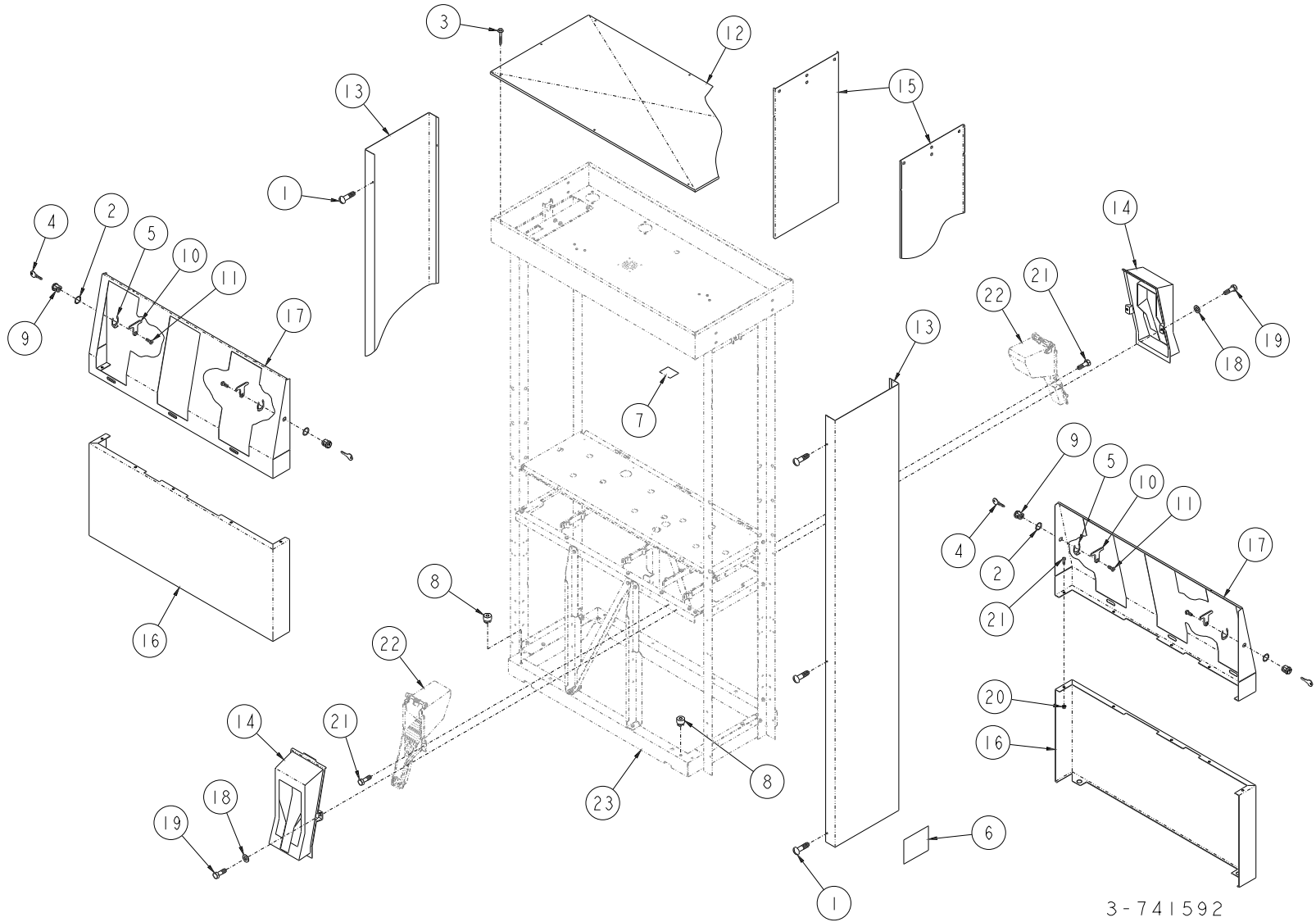
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TRIM ASSEMBLY - H411B, H413B, H422B & H426B (1st Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-126964	#8-32 x 3/8" Long Truss Head Thread Cutting Screw (Stainless Steel)	12	<u>Inside Post Cover</u>		19	2-319566	Lock Bracket (Left)
	1-132769	#8-32 x 1/2" Long Pan Head Thread Cutting Screw (Bright Annealed Stainless Steel)		1-421117	Stainless Steel	20	1-225094	Decal (Unleaded)
	2-132769	#8-32 x 1/2" Long Pan Head Thread Cutting Screw (Black Oxide)		2-421117	Painted	21	38-54741	5/16-18 x 1" Long M-F Hex Head Whiz-Lock Screw
2	2-127656	Lock Gasket		3-421117	Painted "Black"	22	11-51491	5/16-18 x 1/2" Long P.K. Self Tapping Screw
3	1-131282	Seal Screw	13	<u>Upper Access Door (Painted)</u>		23	1-226268	Decalcomania
4	4-227970	Spacer		1-421135	3 Nozzle Boots Per Side	24	<u>For parts call out of Nozzle Boot Assy see:</u>	
5	1-227492	Door Lock Assembly (Includes Item # 8)		2-421135	No Nozzle Boots		73825	1st Design
6	1-319566	Lock Bracket (Right)		1-421232	1 Nozzle Boot Per Side	25	<u>For parts call out of Chassis Assembly see</u>	
7	1-232103	Nozzle Boot Bracket		<u>Upper Access Door (Stainless Steel)</u>			741534.	
8	1-131381	(2) Keys		3-421135	No Nozzle Boots	<u>For complete Upper Access Door Assy. order: (Includes items #2, 5, 8 & 13)</u>		
9	1-419266	45" Raceway Cover		4-421135	3 Nozzle Boots Per Side	<u>Painted</u>		
10	<u>Outside Post Cover</u>		14	<u>Lower Door</u>		319498-1	3 Nozzle Boots Per Side	
	1-420310	Stainless Steel		1-421137	Painted	319498-2	No Nozzle Boots	
	2-420310	Painted		2-421137	Stainless Steel	319498-5	1 Nozzle Boot Per Side	
	3-420310	Painted "Black"	15	08-50621	5/16" Plain Washer	319498-3	No Nozzle Boots	
11	1-421067	Nozzle Boot Shroud	16	10-51491	#14 x 1/2" Long P-K Hex Head Self Tapping Screw	319498-4	3 Nozzle Boots Per Side	
			17	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz-Lock Screw	319498-6	1 Nozzle Boot Per Side	
			18	02-54752	5/16-18 M-F Flange Whiz-Lock Nut	<u>Reference for Tokheim internal use only:</u>		
						319395	Trim Assembly	
						319397	Final Assembly	

TRIM ASSEMBLY

H411B, H413B, H422B, H426B, H722B & H724B
(2nd Design See Serial Break List 71144)



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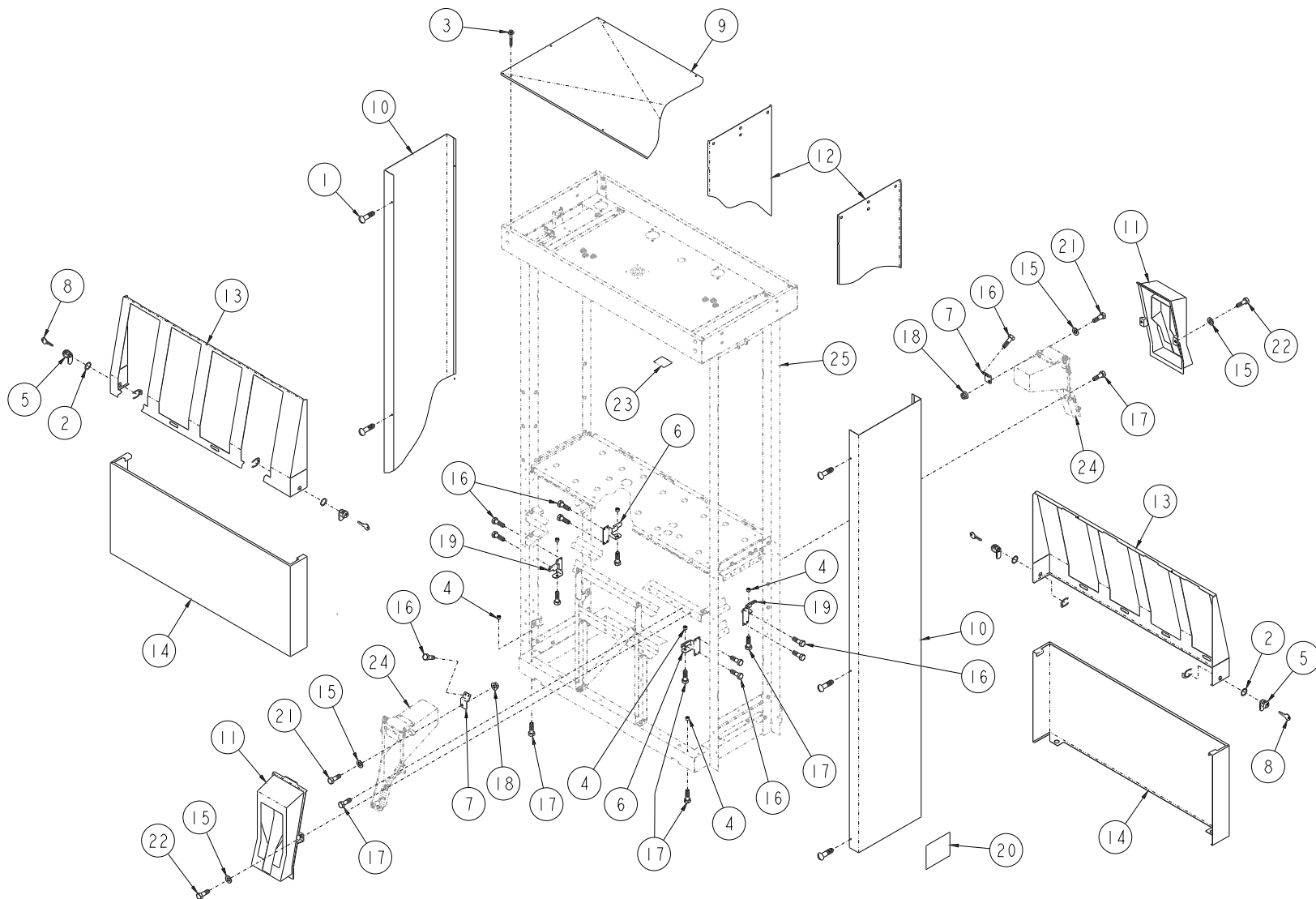
TRIM ASSEMBLY - H411B, H413B, H422B, H426B, H722B & H724B (2nd Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	#8-32 x Head Thread Cutting Screw		14	1-421067	Nozzle Boot Shroud (Black)	21	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz-Lock Screw
	1-126964	3/8" Long Truss (Stainless Steel)					20-51491	5/16-18 x 3/4" Long P.K. Self Tapping Screw
	1-132769	1/2" Long Pan (Bright Annealed Stainless Steel)	15	<u>Inside Post Cover</u>		22	<u>For parts call out of Nozzle Boot Assy see:</u>	
	2-132769	1/2" Long Pan (Black Oxide Finish)		1-421117	Stainless Steel		72240	2nd Design
2	2-127656	Lock Gasket		2-421117	Painted		72366	Lift Lever
3	1-131282	Seal Screw		3-421117	Painted "Black"		72552	3rd Design
4	1-131381	Keys (2 each)		7-421117	Brazil	23	<u>For parts call out of Chassis Assembly see</u>	
5	3-217160	Spring Clip		11-421117	Petrobras		741593	
6	1-225094	Decal (Unleaded)	16	<u>Lower Door</u>			<u>For complete Upper Access Door Assy order:</u>	
7	1-226268	Decalcomania		1-421623	Painted		<u>(Includes Item #2, 4, 5, 9, 10, 11 & 17)</u>	
8	232927-1	Grommet Kit		2-421623	Stainless Steel		<u>Painted</u>	
9	1-232358	Door Lock Assembly (Includes Item # 4, 5, 10 & 11)	17	<u>Upper Access Door (Painted)</u>		421624-1	3 Nozzle Boots Per Side	
10	2-232358	Cam		1-421641	3 Nozzle Boots Per Side	421624-2	No Nozzle Boots	
11	3-232358	1/4" Screw With Shakeproof Lockwasher		3-421641	No Nozzle Boots	421624-5	1 Nozzle Boot Per Side	
				7-421641	1 Nozzle Boots Per Side	421624-11	2 Nozzle Boots Per Side	
				11-421641	2 Nozzle Boots Per Side		<u>Stainless Steel</u>	
12	<u>Raceway Cover</u>			<u>Upper Access Door (Stainless Steel)</u>		421624-3	No Nozzle Boots	
	1-419266	24" Wide Raceway		2-421641	3 Nozzle Boots Per Side	421624-4	3 Nozzle Boots Per Side	
	1-420201	17" Wide Raceway		4-421641	No Nozzle Boots	421624-6	1 Nozzle Boot Per Side	
	1-422491	20" Wide Raceway		8-421641	1 Nozzle Boot Per Side	421624-12	2 Nozzle Boots Per Side	
				12-421641	2 Nozzle Boots Per Side		<u>Reference for Tokheim internal use only:</u>	
13	<u>Outside Post Cover</u>		18	08-50621	5/16" Plain Washer	319741	Chassis Assembly	
	1-420310	Stainless Steel	19	11-51491	5/16-18 x 1/2" Long P.K. Self Tapping Screw	319743	Trim Assembly	
	2-420310	Painted	20	02-54752	5/16-18 M-F Flange Whiz Lock Nut	319744 & 320659	Final Assembly	
	3-420310	Painted "Black"						
	7-420310	Brazil						

TRIM ASSEMBLY

H414B & H428B

(1st Design See Serial Break List 71144)



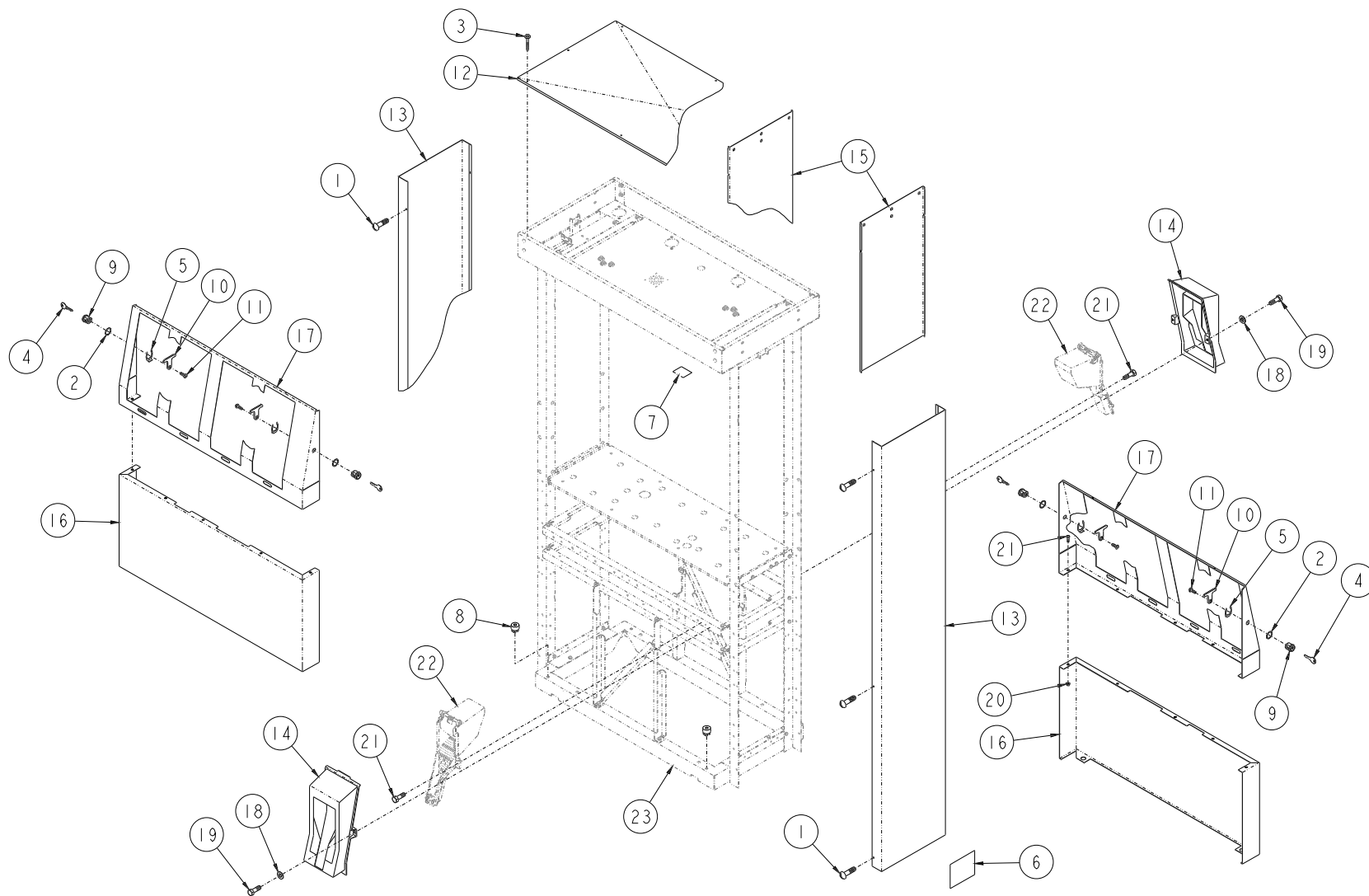
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TRIM ASSEMBLY - H414B & H428B (1st Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-126964	#8-32 x 3/8" Long Truss Head Thread Cutting Screw (Stainless Steel)	12	<u>Inside Post Cover</u>		21	38-54741	5/16-18 x 1" Long M-F Hex Head Whiz-Lock Screw
	1-132769	#8-32 x 1/2" Long Pan Head Thread Cutting Screw (Bright Annealed Stainless Steel)		1-421117	Stainless Steel			
				2-421117	Painted	22	11-51491	5/16-18 x 1/2" Long P.K. Self Tapping Screw
	2-132769	#8-32 x 1/2" Long Pan Head Thread Cutting Screw (Black Oxide)		3-421117	Painted "Black"	23	1-226268	Decalcomania
2	2-127656	Lock Gasket	13	<u>Upper Access Door (Painted)</u>		24	<u>For parts call out of Nozzle Boot Assy see:</u>	
3	1-131282	Seal Screw		2-421135	No Nozzle Boots		73825	1st Design
4	4-227970	Spacer		5-421135	4 Nozzle Boots	25	<u>For parts call out of Chassis Assembly see:</u>	
5	1-227492	Door Lock Assembly (Includes Item # 8)		<u>Upper Access Door (Stainless Steel)</u>			741562	
6	1-319566	Lock Bracket (Right)		3-421135	No Nozzle Boots		<u>For complete Upper Access Door Assy order: (Includes items #2, 5, 8 & 13)</u>	
7	1-232103	Nozzle Boot Bracket		6-421135	4 Nozzle Boots Per Side		<u>Painted</u>	
8	1-131381	(2) Keys	14	<u>Lower Door</u>			319498-2	No Nozzle Boots
9	1-419266	45" Raceway Cover		1-421137	Painted		319498-7	4 Nozzle Boot Per Side
				2-421137	Stainless Steel		<u>Stainless Steel</u>	
10	<u>Outside Post Cover</u>		15	08-50621	5/16" Plain Washer		319498-3	No Nozzle Boots
	1-420310	Stainless Steel	16	10-51491	#14 x 1/2" Long P-K Hex Head Self Tapping Screw		319498-8	4 Nozzle Boots Per Side
	2-420310	Painted	17	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz-Lock Screw		<u>Reference for Tokheim internal use only:</u>	
	3-420310	Painted "Black"	18	02-54752	5/16-18 M-F Flange Whiz-Lock Nut		319395	Trim Assembly
11	1-421067	Nozzle Boot Shroud	19	2-319566	Lock Bracket (Left)		319397	Final Assembly
			20	1-225094	Decal (Unleaded)			

TRIM ASSEMBLY

H414/28B (2nd Design) & H412/24B
(2nd Design See Serial Break List 71144)



3-741594

TRIM ASSEMBLY H414B/H428B & H412B/H424B

(2nd Design - see Serial Break List 71144)

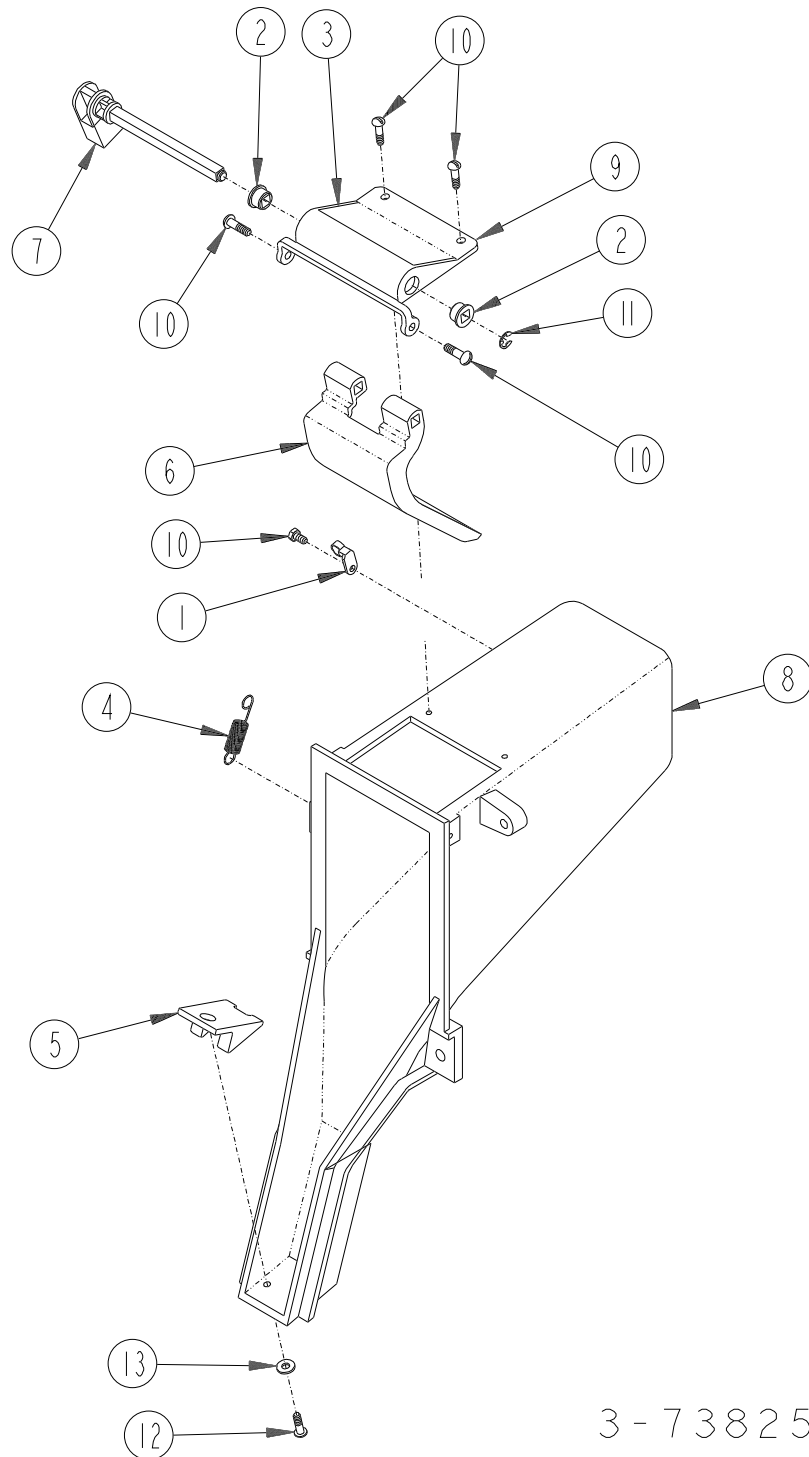
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Tokheim Corporation
2-13

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	<u>#8-32 x Head Thread Cutting Screw</u>		14	1-421067	Nozzle Boot Shroud (Black)	20	51491	5/16-18 x 3/4" Long P.K. Self Tapping Screw
	1-126964	3/8" Long Truss (Stainless Steel)						
	1-132769	1/2" Long Pan (Bright Annealed Stainless Steel)	15	<u>Inside Post Cover</u>		22	<u>For parts call out of Nozzle Boot Assembly see</u>	
	2-132769	1/2" Long Pan (Black Oxide)		1-421117	Stainless Steel		72240	2nd Design
2	2-127656	Lock Gasket		2-421117	Painted		72366	Lift Lever
3	1-131282	Seal Screw		3-421117	Painted "Black"		72552	3rd Design
4	1-131381	Keys (2 Each)	16	<u>Lower Door</u>		23	<u>For parts call out of Chassis Assembly see 741595</u>	
5	3-217160	Spring Clip		1-421623	Painted		<u>For complete Upper Access Door Assembly order:</u>	
6	1-225094	Decal (Unleaded)		2-421623	Stainless Steel		<u>(Includes Item #2, 4, 5, 9, 10, 11 & 17)</u>	
7	1-226268	Decalcomania	17	<u>Upper Access Door (Painted)</u>			<u>Painted</u>	
8	232927-1	Grommet Kit		3-421641	No Nozzle Boots		421624-2	No Nozzle Boots
9	1-232358	Door Lock Assembly (Includes Item # 4, 5, 10 & 11)		5-421641	4 Nozzle Boots Per Side		421624-7	4 Nozzle Boots Per Side
10	2-232358	Cam		9-421641	2 Nozzle Boots Per Side		421624-9	2 Nozzle Boots Per Side
11	3-232358	1/4" Screw With Shakeproof Lockwasher		<u>Upper Access Door (Stainless Steel)</u>			<u>Stainless Steel</u>	
				4-421641	No Nozzle Boots		421624-3	No Nozzle Boots
12	<u>Raceway Cover</u>			6-421641	4 Nozzle Boots Per Side		421624-8	4 Nozzle Boots Per Side
	1-419266	24" Wide Raceway		10-421641	2 Nozzle Boots Per Side		421624-10	2 Nozzle Boots Per Side
	1-420201	17" Wide Raceway	18	08-50621	5/16" Plain Washer		<u>Reference for Tokheim internal use only:</u>	
	1-422491	20" Wide Raceway	19	11-51491	5/16-18 x 1/2" Long P.K. Self Tapping Screw		319743	Trim Assembly
13	<u>Outside Post Cover</u>		20	02-54752	5/16-18 M-F Flange Whiz-Lock Nut		319744	Final Assembly
	1-420310	Stainless Steel						
	2-420310	Painted	21	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw			
	3-420310	Painted "Black"						

NOZZLE BOOT ASSEMBLY

(1st Design See Serial Break List 71144)



3 - 73825

NOZZLE BOOT ASSEMBLY

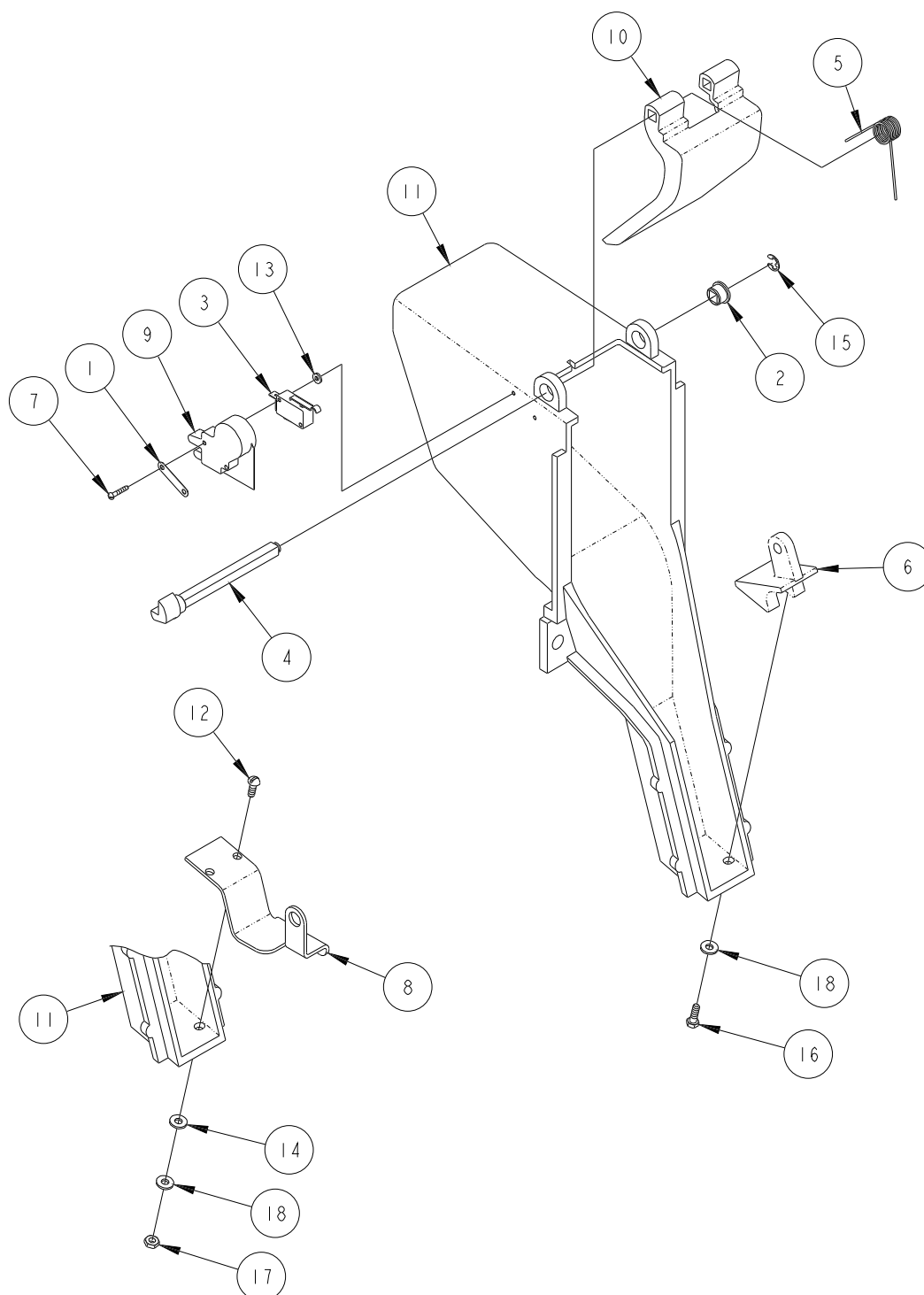
(1st Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION
1	4-228918	Cable Clamp
2	1-231835	Nozzle Boot Bearing
3	1-232113	Decal "Caution"
4	1-232125	Nozzle Boot Spring
5	232729-1	Lock Plate Kit (Includes Item #12 & 13)
6	1-320160	Nozzle Boot Flap
7	1-319448	Nozzle Boot Switch
8	232784-1	Complete Nozzle Boot Assembly
9	1-421051	Nozzle Boot Cap
10	09-51491	#10 x 1/2" Long P.K. Self Tapping Screw
11	12-52482	Truarc Retaining Ring
12	13-53532	#10-24 x 3/4" Long P.K. Hex Head Self Tapping Screw
13	05-50621	#10 Plain Washer

For complete Nozzle Boot Assembly order: 232784-1

NOZZLE BOOT ASSEMBLY

(2nd Design See Serial Break List 71144)



4-72240

NOZZLE EXTENSION

NOZZLE BOOT ASSEMBLY

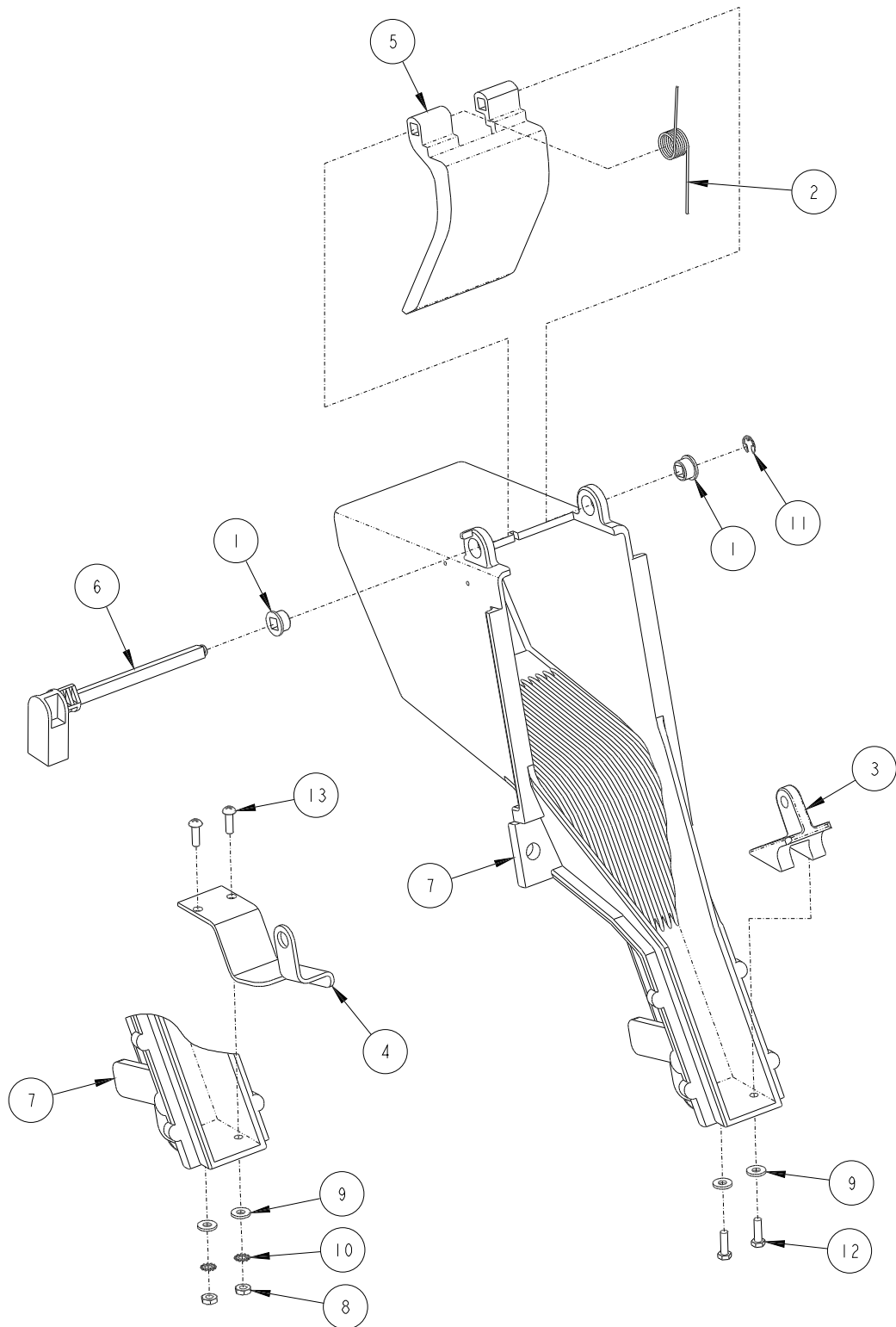
(2nd Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION
1	1-132842	Washer Strap
2	1-231835	Nozzle Boot Bearing
3	232729-5	Snap-Acting Sensor Switch Kit (Includes Item # 1, 7, 9 & 13)
4	1-232290	Nozzle Boot Shaft
5	1-232299	Torsion Spring
6	232729-1	Lock Plate Kit (Includes Item #16 & 18)
7	3-232848	#4-24 x 3/4" Long Phillips Pan Head Tapping Screw
8	232729-3	Nozzle Boot Service Kit Assembly (Extension) (Includes Items # 12, 14, 17 & 18)
9	232729-4	Nozzle Boot Switch Cover Kit (Includes Item # 7 & 13)
10	232729-2	Nozzle Boot Flap Kit
11	1-421526	Nozzle Boot
12	253-54911	#10-24 x 9/16" Long Pan Head Machine Screw
13	29-50602	#4 Special Washer
14	05-50622	#10 Plain Washer
15	12-52482	Truarc Retainer Ring
16	13-53532	#10-24 x 3/4" Long P.K. Hex Head Self Tapping Screw
17	05-50211	#10-24 Hex Nut
18	05-50761	#10 Shakeproof Lockwasher

For complete Nozzle Boot Assembly order: 422202-1

For complete Nozzle Extension order: 232729-3

NOZZLE BOOT ASSEMBLY (3rd Design)



NOZZLE EXTENSION

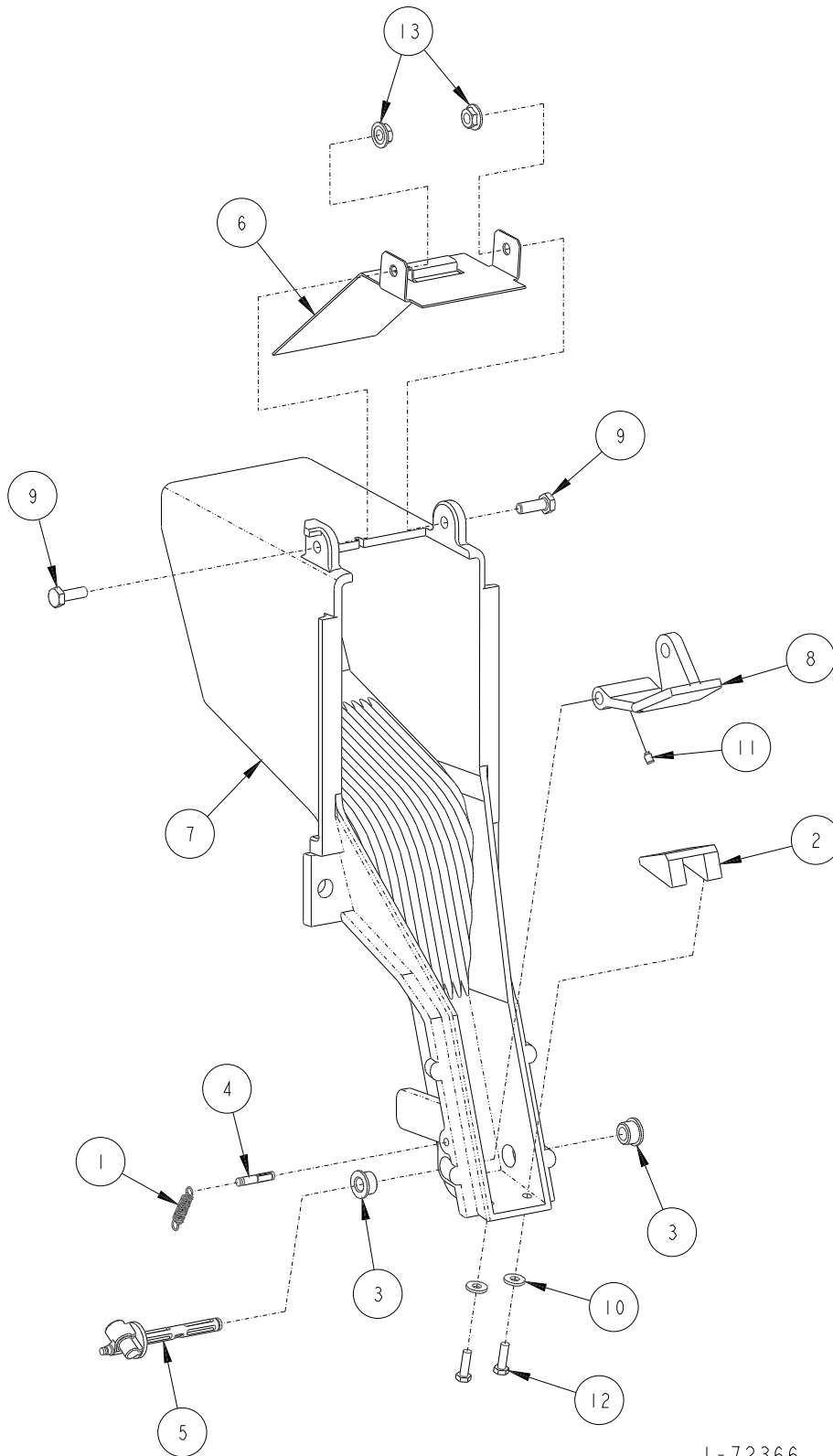
2-72552

NOZZLE BOOT ASSEMBLY (3rd Design)

ITEM NO.	PART NO.	DESCRIPTION
1	1-231835	Nozzle Boot Bearing
2	1-232299	Torsion Spring
3	C-232836	Lock Plate
4	232729-3	Nozzle Boot Service Kit Assembly (Extension) (Includes Items #8, 9, 10 & 13)
5	1-320160	Nozzle Boot Flap
6	1-320489	Nozzle Boot Mercury Switch
7	422202-1	Nozzle Boot Assembly
8	05-50211	#10-24 Hex Nut
9	05-50622	#10 Plain Washer
10	05-50761	#10 Shakeproof Lockwasher
11	12-52482	Truarc Retaining Ring
12	10-53532	#10-24 x 5/8" Long P-K Hex Head Self Tapping Screw
13	253-54911	#10-24 x 9/16" Long Pan Head Machine Screw

For complete Nozzle Boot Assembly order: 422202-1

LIFT LEVER NOZZLE BOOT ASSEMBLY



1-72366

LIFT LEVER NOZZLE BOOT ASSEMBLY

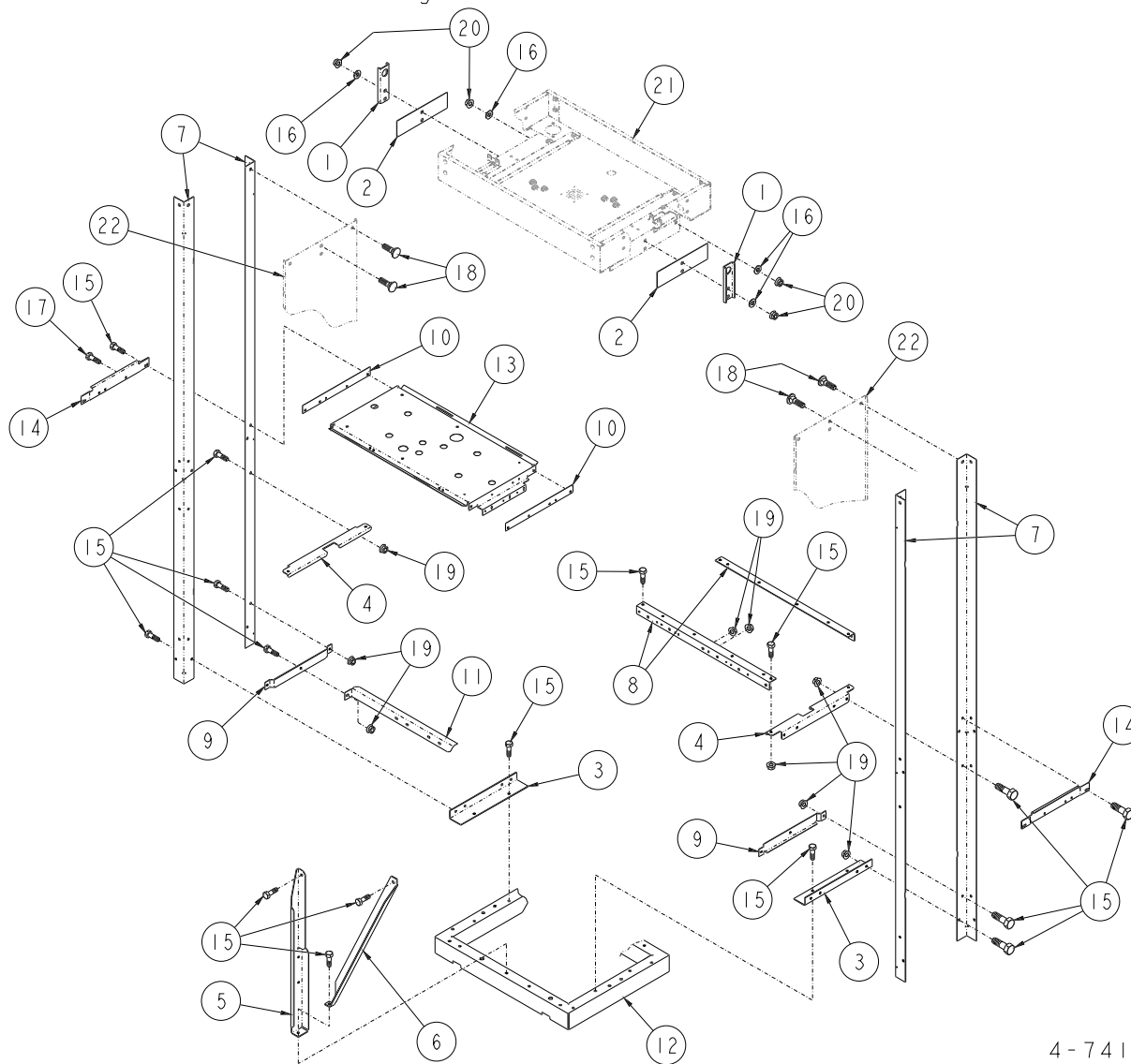
ITEM NO.	PART NO.	DESCRIPTION
1	1-132827	Extension Spring
2	2-231868	Lock Plate
3	1-232773	Nozzle Boot Bearing
4	1-232897	Pin Grooved
5	1-320522	Mercury Switch
6	1-320633	Nozzle Restraint Bracket
7	422202-2	Nozzle Boot Assembly
8	1-422259	Lift Lever
9	03-50361	1/4-20 x 3/4" Long Hex Head Cap Screw
10	05-50622	#10 Plain Washer
11	303-50757	#8-32 x 1/4" Long Set Screw
12	10-53532	#10-24 x 5/8" Long P-K Hex Head Self Tapping Screw
13	01-54752	1/4-20 M-F Flange Whiz Lock Nut

Lift to Start Kit order: 233081-1

For complete Nozzle Boot Assembly order: 422202-2

CHASSIS ASSEMBLY

H311B, H312B, H322B & H324B
(1st Design See Serial Break List 71144)



4-741567

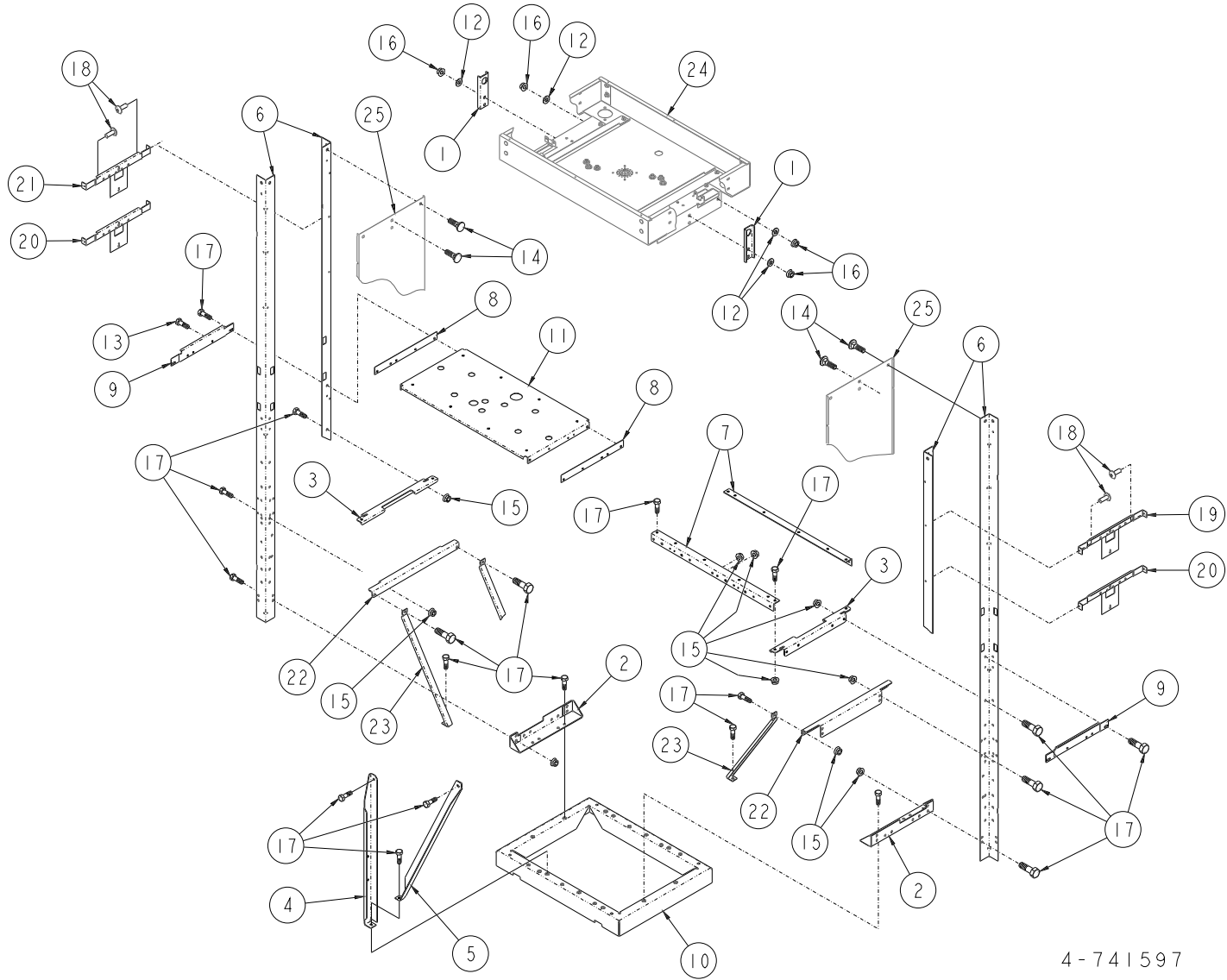
CHASSIS ASSEMBLY - H311B, H312B, H322B & H324B (1st Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION
1	1-229655	Lift Bracket
2	1-230194	Spacer
3	1-319364	Corner Post Support
4	1-319365	Meter Support Bracket
5	1-319370	Vertical Support
6	<u>Cross Brace</u>	
	1-319373	Remote Control System
	1-320166	Suction System
7	<u>Post Corner</u>	
	1-319375	Remote Control
	2-319375	Suction
8	319379-2	Meter Support Weld Assembly
9	1-319385	Inlet Stabilizer Brace (RC Only)
10	1-319583	Seal
11	1-319612	Inlet Stabilizer (RC Only)
12	418037-2	Base Weld Assembly
13	4-421088	Barrier Plate
14	1-421242	Retainer
15	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz-Lock Screw
16	04-50611	3/8" Plate Washer

ITEM NO.	PART NO.	DESCRIPTION
17	10-51491	#14 x 1/2" Long P.K. Self Tapping Screw
18	<u>3/8-16 x 1" Long Carriage Bolt</u>	
	64-52191	Black
	64-52198	Cad Plate
19	02-54752	5/16-18 M-F Flange Whiz Lock Nut
20	04-54752	3/8-16 M-F Flange Whiz-Lock Nut
21	<u>For parts call out of Raceway Assembly see:</u>	
	72218	Standard
	72365	With Bottom Access
22	<u>For parts call out of Trim Assembly see: 741568</u>	
	<u>Reference for Tokheim internal use only:</u>	
	319619	Chassis Assembly
	319625	Raceway Assembly
	319635	Trim Assembly

CHASSIS ASSEMBLY

H311B, H312B, H322B & H324B
(2nd Design See Serial Break List 71144)



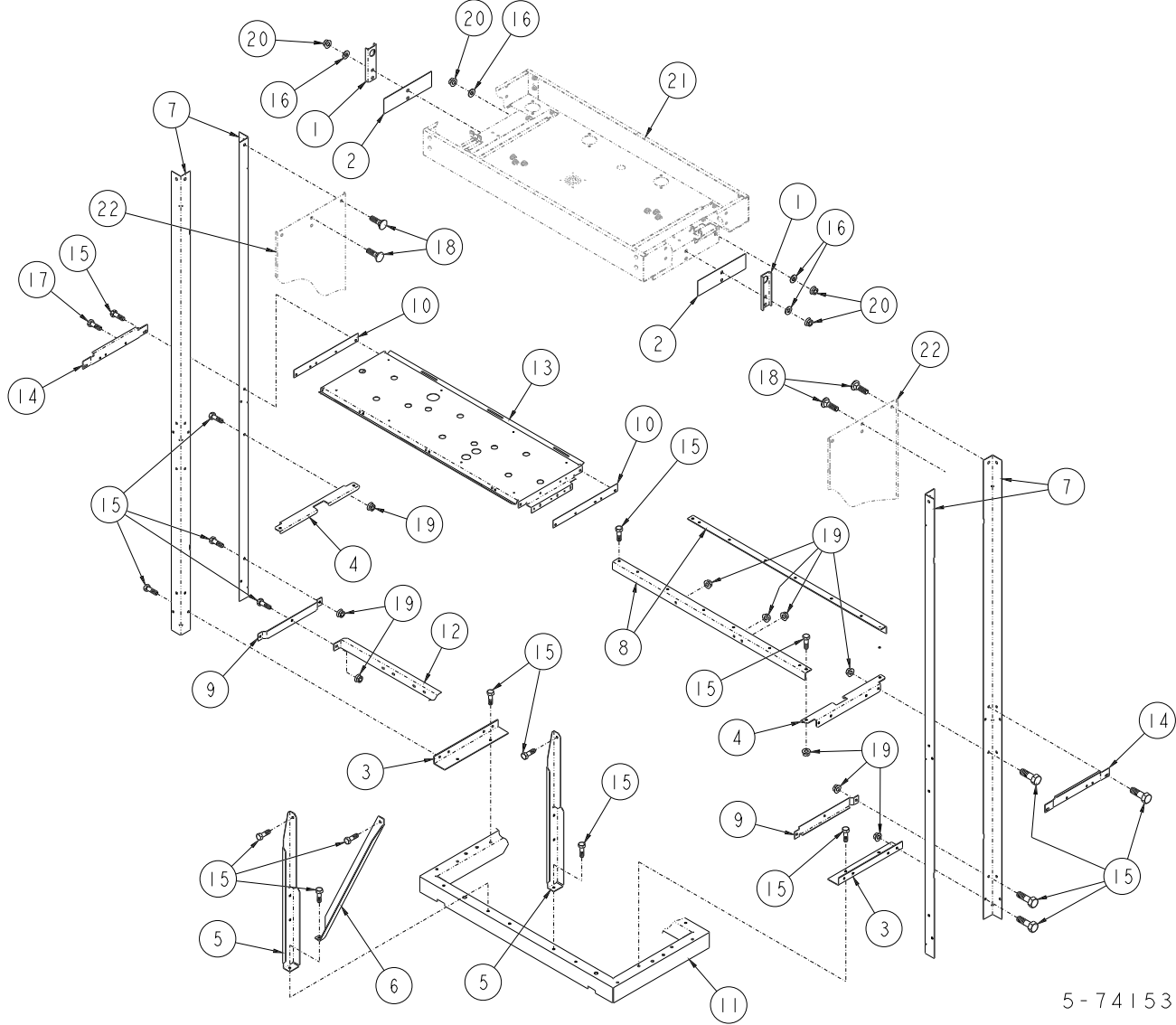
4-741597

CHASSIS ASSEMBLY - H311B, H312B, H322B & H324B (2nd Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-229655	Lift Bracket	12	04-50611	3/8" Plate Washer
2	1-320873	Corner Post Support	13	10-51491	#14 x 1/2" Long P.K. Self Tapping Screw
3	1-319365	Meter Support Bracket	14	<u>3/8-16 x 1" Long Carriage Bolt</u>	
4	<u>Vertical Support</u>		64-52191	Black	
	1-319370	Suction System	64-52198	Cad Plate	
	1-319798	Remote Control System			
5	<u>Cross Brace</u>		15	02-54752	5/16-18 M-F Flange Whiz Lock Nut
	1-319373	Remote Control System	16	04-54752	3/8-16 M-F Flange Whiz-Lock Nut
	1-320166	Suction System	17	35-55132	5/16-18 x 5/8" Long M-F Flange Whiz Lock Screw
6	<u>Post Corner</u>		18	2-230689	#6 x 3/8" Phillips Head Self Tapping Screw
	1-319375	Remote Control	19	1-233504	Mounting Bracket (Remote, Suction & 20" Raceway)
	2-319375	Suction System	20	1-233504	Mounting Bracket (Suction)
7	319379-2	Meter Support Weld Assembly	21	1-233504	Mounting Bracket (Suction & 20" Raceway)
	1-319634	Meter Support	22	1-320871	Support Brace
8	1-319583	Seal	23	1-320936	Support Brace
9	1-421242	Retainer	24	<u>For parts call out of Raceway Assembly see:</u>	
10	421712-1	Base & Insert Assembly	72218	Standard	
11	<u>Barrier Plate</u>		72365	With Bottom Access	
	4-421627	All Models Except Listed Below	25	<u>For parts call out of Trim Assembly see: 741596.</u>	
	5-421627	H311B-RB3/5 & H322B-RB3/5		<u>Reference for Tokheim internal use only:</u>	
				319810 & 320707 Chassis Assembly	
				319811 Raceway Assembly	
				319821 Trim Assembly	

CHASSIS ASSEMBLY

H411B, H413B, H422B & H426B
(1st Design See Serial Break List 71144)



5-741534

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CHASSIS ASSEMBLY - H411B, H413B, H422B & H426B (1st Design - see Serial Break List 71144)

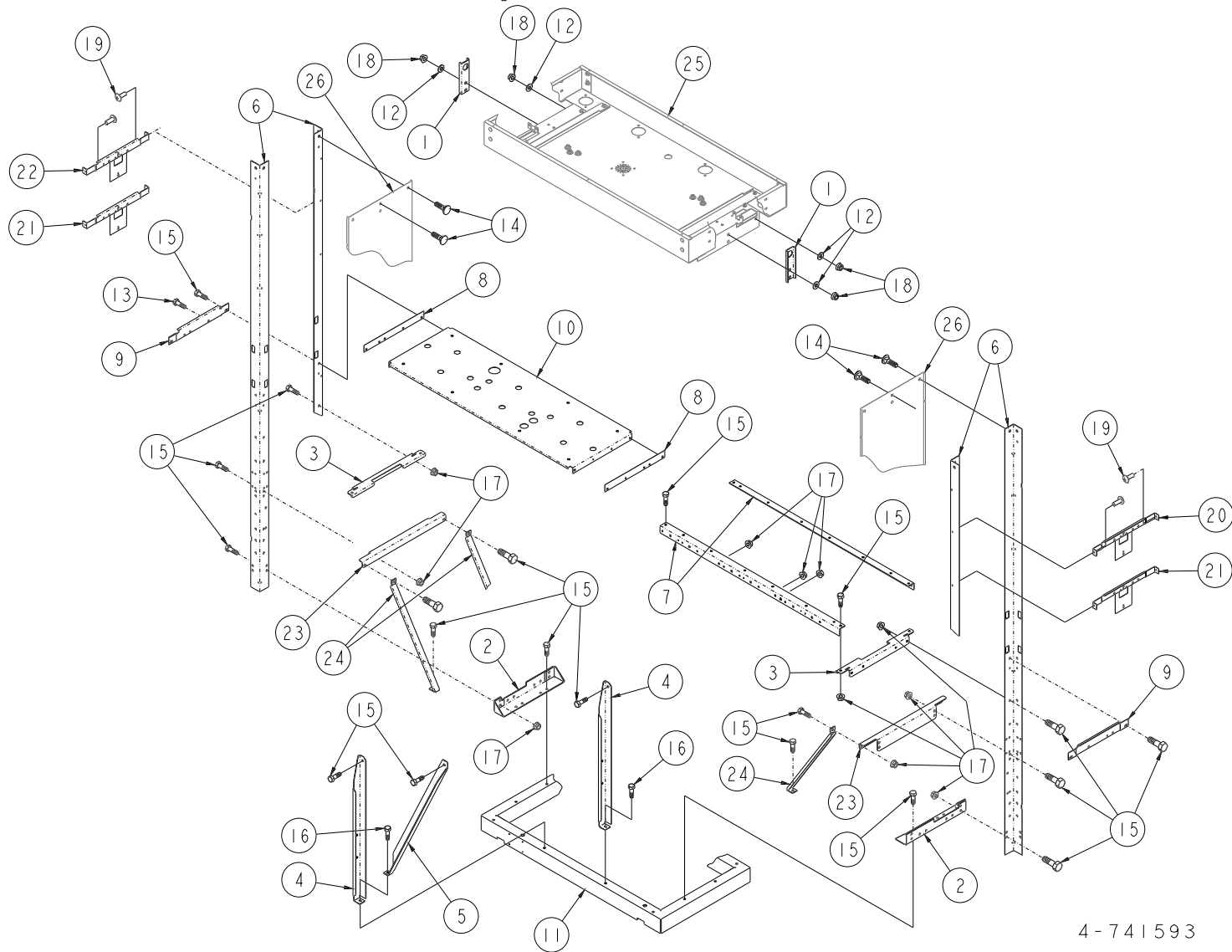
ITEM NO.	PART NO.	DESCRIPTION
1	1-229655	Lift Bracket
2	1-230194	Spacer
3	1-319364	Corner Post Support
4	1-319365	Meter Support Bracket
5	1-319370	Vertical Support
6	Cross Brace	
	1-319373	Remote Control System
	1-320166	Suction System
7	<u>Post Corner</u>	
	1-319375	Remote Control
	2-319375	Suction
8	319379-1	Meter Support Weld Assembly
9	1-319385	Inlet Stabilizer Brace (RC Only)
10	1-319583	Seal
11	418042-2	Base Weld Assembly
12	1-420918	Inlet Stabilizer (RC Only)
13	<u>Barrier Plate</u>	
	1-421088	All Except Electronic Blender
	2-421088	Electronic Blender
14	1-421242	Retainer
15	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz-Lock Screw

ITEM NO.	PART NO.	DESCRIPTION
16	04-50611	3/8" Plate Washer
17	10-51491	#14 x 1/2" Long P.K. Self Tapping Screw
18	<u>3/8-16 x 1" Long Carriage Bolt</u>	
	64-52191	Black
	64-52198	Cad Plate
19	02-54752	5/16-18 M-F Flange Whiz Lock Nut
20	04-54752	3/8-16 M-F Flange Whiz-Lock Nut
21	<u>For parts call out of Raceway Assembly see:</u>	
	72218	Standard
	72365	With Bottom Access
22	<u>For parts call out of Trim Assembly see: 741535</u>	
	<u>Reference for Tokheim internal use only:</u>	
	319394	Chassis Assembly
	319395	Trim Assembly
	319396	Raceway Assembly

5-741534

CHASSIS ASSEMBLY

H411B, H413B, H422B, H426B, H722B & H724B
(2nd Design See Serial Break List 71144)



4-741593

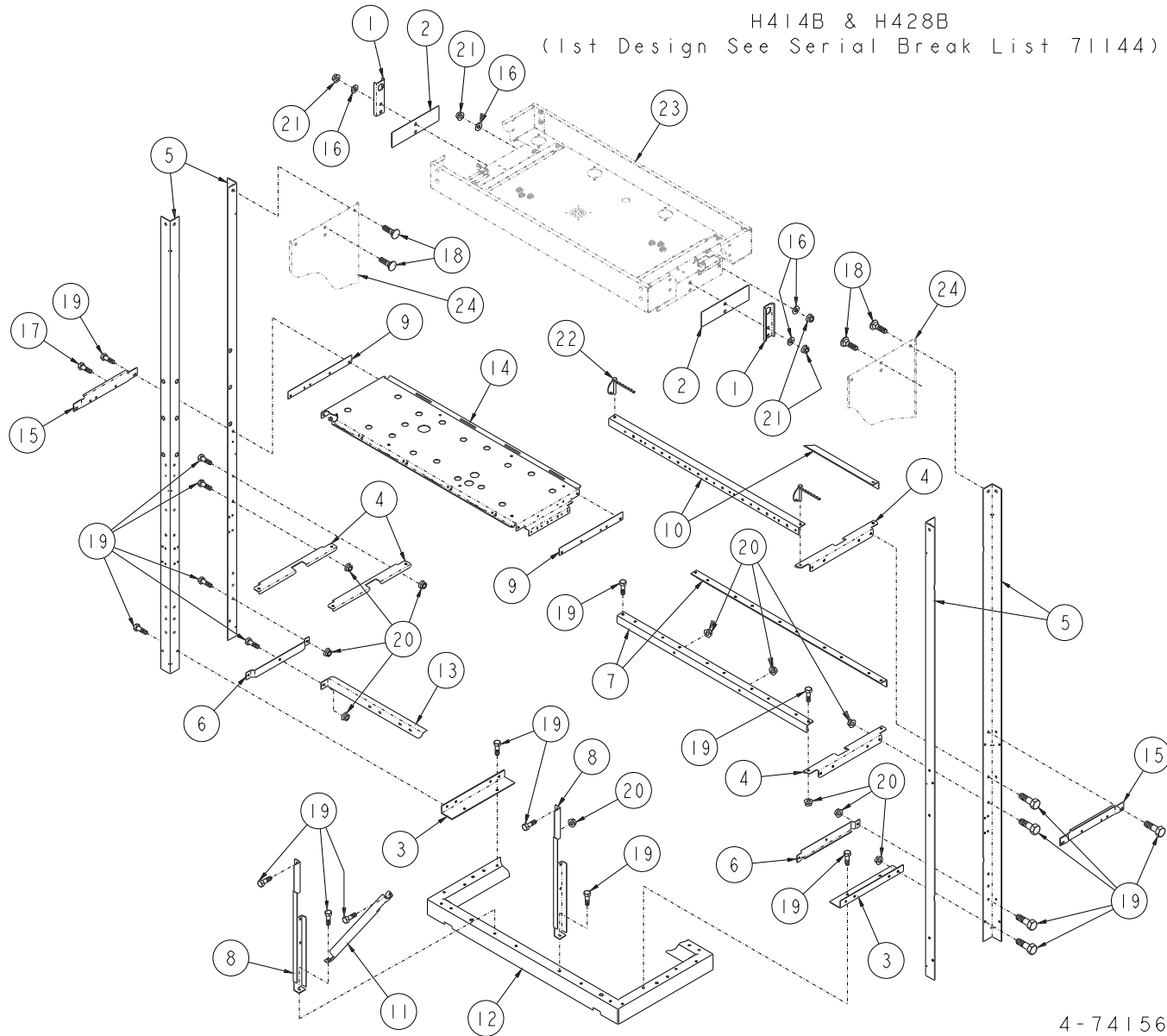
CHASSIS ASSEMBLY - H411B, H413B, H422B, H426B, H722B & H724B (2nd Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-229655	Lift Bracket	14	<u>3/8-16 x 1" Long Carriage Bolt</u>	
2	1-320873	Corner Post Support	64-52191	Black	
3	1-319365	Meter Support Bracket	64-52198	Cad Plate	
4	<u>Vertical Support</u>		15	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz-Lock Screw
	1-319370	Suction System	16	<u>5/16-18 x M-F Hex Head Whiz Lock Screw</u>	
	1-319798	Remote Control System	35-54742	5/8" Long (Remote Control System)	
5	<u>Cross Brace</u>		38-54742	1" Long (Suction System)	
	1-319373	Remote Control System	17	02-54752	5/16-18 M-F Flange Whiz Lock Nut
	1-320166	Suction System	18	04-54752	3/8-16 M-F Flange Whiz-Lock Nut
6	<u>Post Corner</u>		19	2-230689	#6 x 3/8" Long Phillips Head Self Tapping Screw
	1-319375	Remote Control	20	1-233504	Mounting Bracket (Remote, Suction & 20" Raceway)
	2-319375	Suction	21	1-233504	Mounting Bracket (Suction Only)
7	319379-1	Meter Support Weld Assembly	22	1-233504	Mounting Bracket (Suction & 20" Raceway)
	1-319372	Meter Support	23	1-320871	Support Bracket
8	1-319583	Seal	24	1-320936	Support Bracket
9	1-421242	Retainer	25	<u>For parts call out of Raceway Assembly see:</u>	
10	<u>Barrier Plate</u>		72218	Standard	
	1-421627	All Except Electronic Blender	72365	With Bottom Access	
	2-421627	Electronic Blender	26	<u>For parts call out of Trim Assembly see: 741592</u>	
11	421660-1	Base Weld Assembly		<u>Reference for Tokheim internal use only:</u>	
12	04-50611	3/8" Plate Washer	319741	Chassis Assembly	
13	10-51491	#14 x 1/2" Long P.K. Self Tapping Screw	319742	Raceway Assembly	
			319743	Trim Assembly	

CHASSIS ASSEMBLY

H414B & H428B

(1st Design See Serial Break List 71144)



4-741562

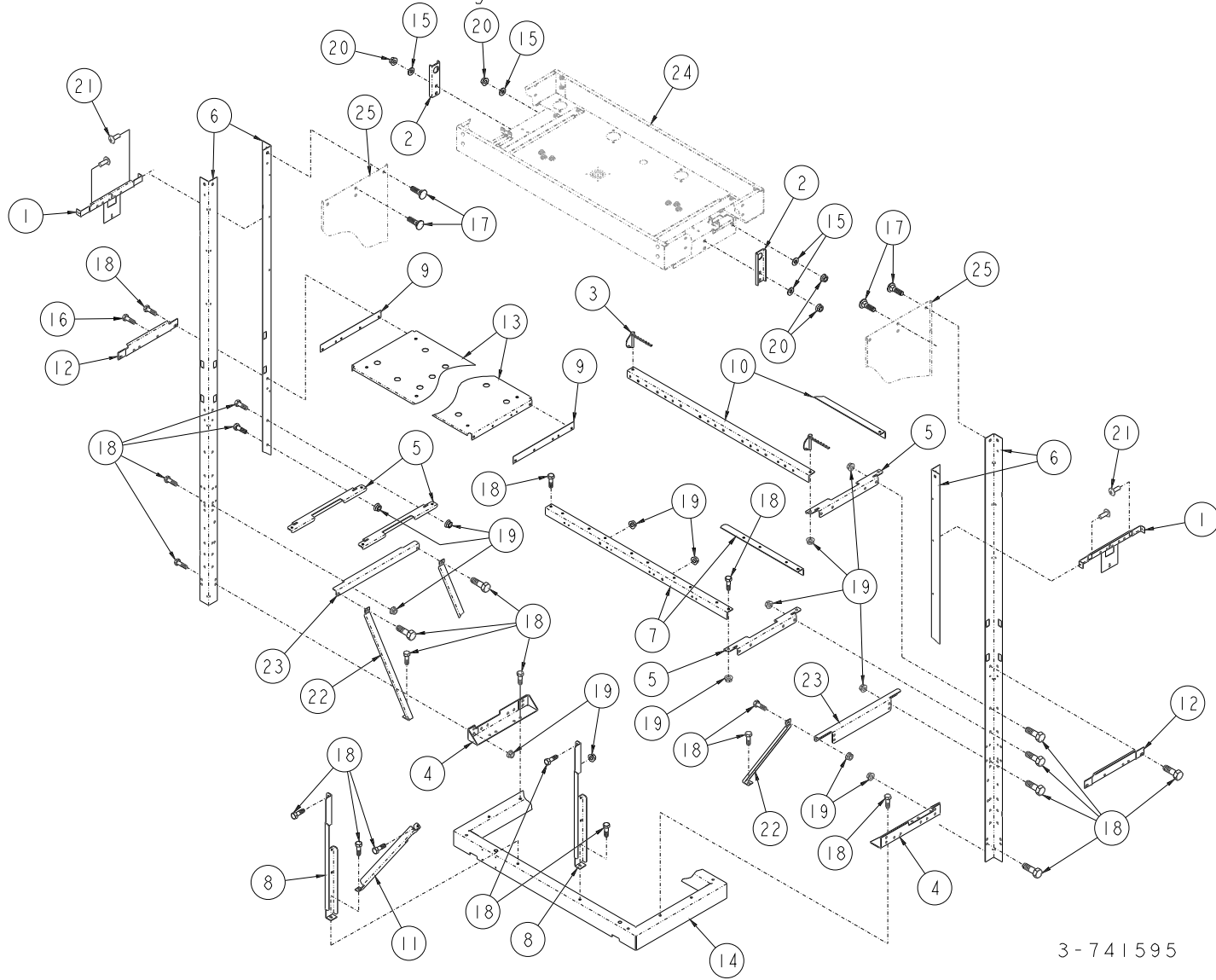
CHASSIS ASSEMBLY - H414B & H428B (1st Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION
1	1-229655	Lift Bracket
2	1-230194	Spacer
3	1-319364	Corner Post Support
4	1-319365	Meter Support Bracket
5	1-319375	Post Corner
6	1-319385	Inlet Stabilizer Brace
7	1-319580	Meter Support
8	1-319581	Vertical Support
9	1-319583	Seal
10	319585-1	Boot Support Weld Assembly
11	1-319587	Cross Brace
12	418042-2	Base Weld Assembly
13	1-420918	Inlet Stabilizer
14	3-421088	Barrier Plate
15	1-421242	Retainer
16	04-50611	3/8" Plate Washer
17	10-51491	#14 x 1/2" Long P.K. Self Tapping Screw
18	<u>3/8-16 x 1" Long Carriage Bolt</u>	
	64-52191	Black
	64-52198	Cad Plate
19	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz-Lock Screw

ITEM NO.	PART NO.	DESCRIPTION
20	02-54752	5/16-18 M-F Flange Whiz Lock Nut
21	04-54752	3/8-16 M-F Flange Whiz-Lock Nut
22	232297-1	Pin-Lock & Chain Assembly
23	<u>For parts call out of Raceway Assembly see:</u>	
	72218	Standard
	72365	With Bottom Access
24	<u>For parts call out of Trim Assembly see: 741563.</u>	
	<u>Reference for Tokheim internal use only:</u>	
	319394	Chassis Assembly
	319395	Trim Assembly
	319396	Raceway Assembly

CHASSIS ASSEMBLY

H414/28B (2nd Design) & H412/24B
(2nd Design See Serial Break List 71144)

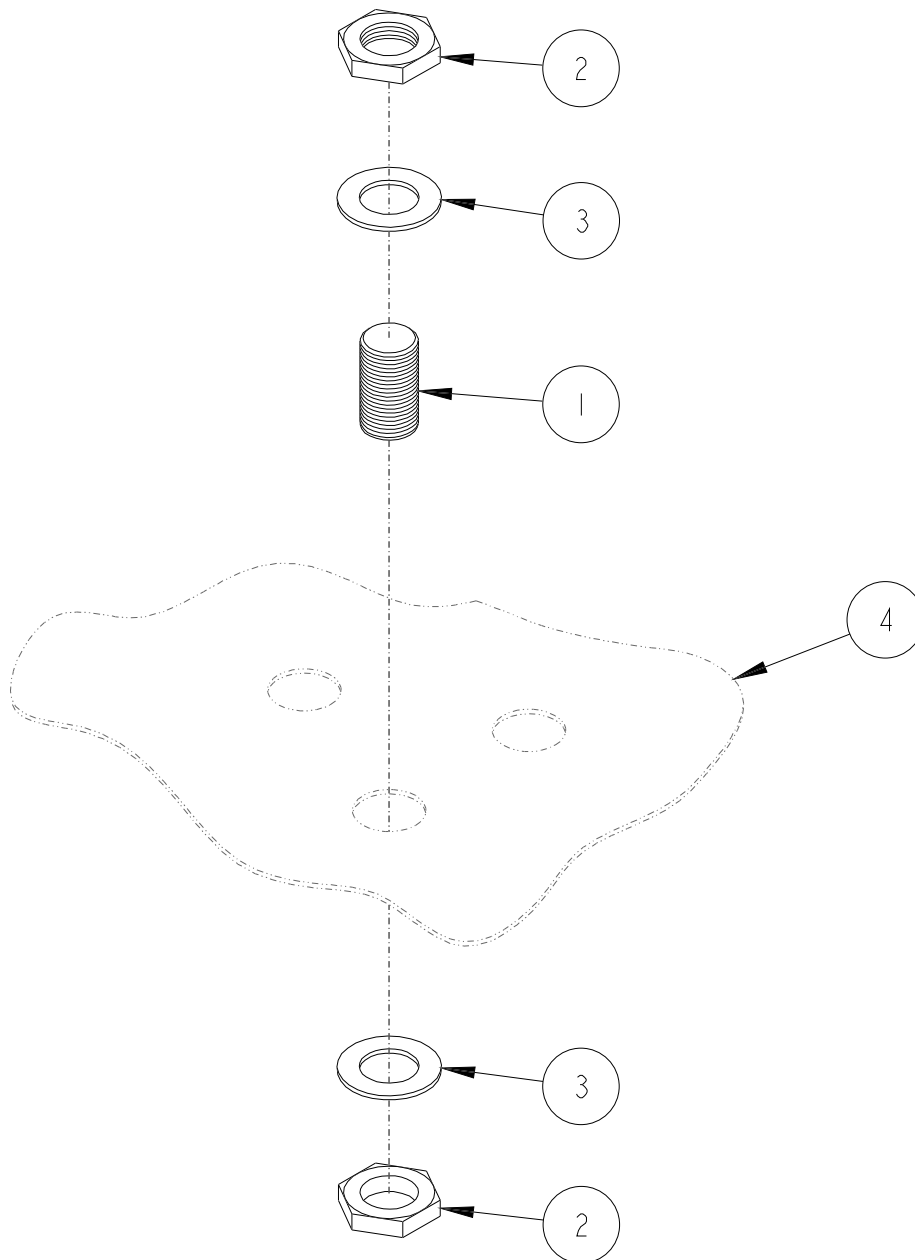


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CHASSIS ASSEMBLY - H414B & H428B (2nd Design - see Serial Break List 71144)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-233504	Mounting Bracket	17	<u>3/8-16 x 1" Long Carriage Bolt</u>	
2	1-229655	Lift Bracket	64-52191		Black
3	232297-1	Pin Lock & Chain Assembly (For Parkway side only use)	64-52198		Cad Plate
	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz Lock Screw	18	35-54742	5/16-18 x 5/8" Long M-F Hex Head Whiz-Lock Screw
	02-54742	5-16-18 M-F Flange Whiz Lock Nut	19	02-54752	5/16-18 M-F Flange Whiz Lock Nut
4	1-320873	Corner Post Support	20	04-54752	3/8-16 M-F Flange Whiz-Lock Nut
5	1-319365	Meter Support Bracket	21	2-230689	#6 x 3/8" Long Phillips Head Self Tapping Screw
6	1-319375	Post Corner	22	1-320871	Support Brace
7	1-319580	Meter Support	23	1-320936	Support Brace
8	1-319581	Vertical Support	24	<u>For parts call out of Raceway Assembly see:</u>	
9	1-319583	Seal	72218		Standard
10	319585-1	Boot Support Weld Assembly	72365		With Bottom Access
11	1-319587	Cross Brace	25	<u>For parts call out of Trim Assembly see: 741594</u>	
12	1-421242	Retainer		<u>Reference for Tokheim internal use only:</u>	
13	3-421627	Barrier Plate	319741		Chassis Assembly
14	421660-1	Base Weld Assembly	319742		Raceway Assembly
15	04-50611	3/8" Plate Washer	319743		Trim Assembly
16	10-51491	#14 x 1/2" Long P.K. Self Tapping Screw			

PREMIER BARRIER PLUG

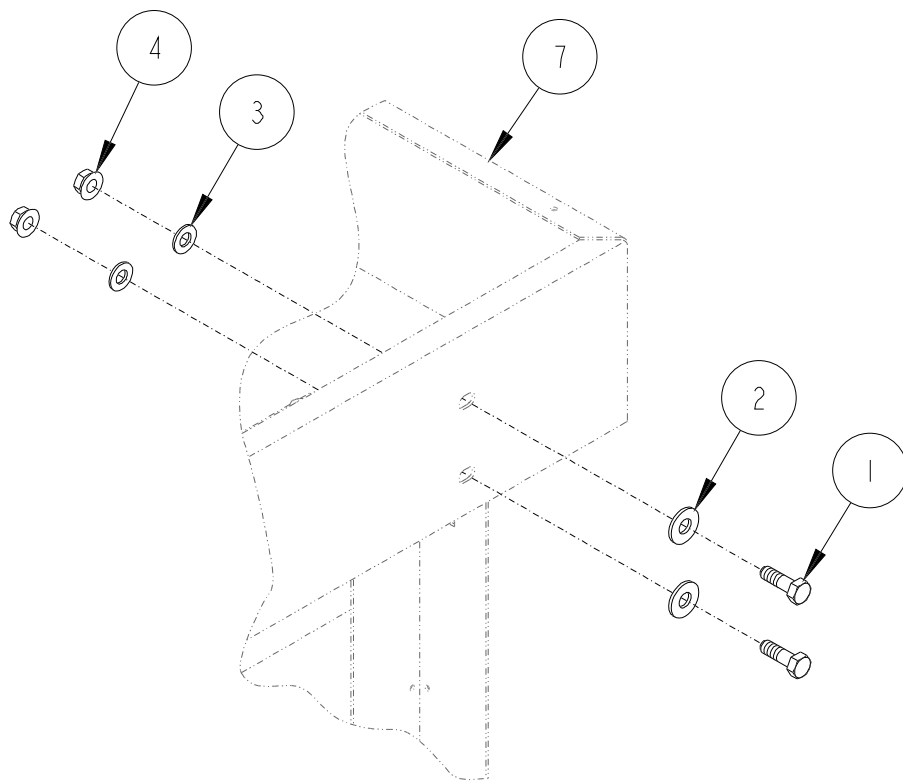


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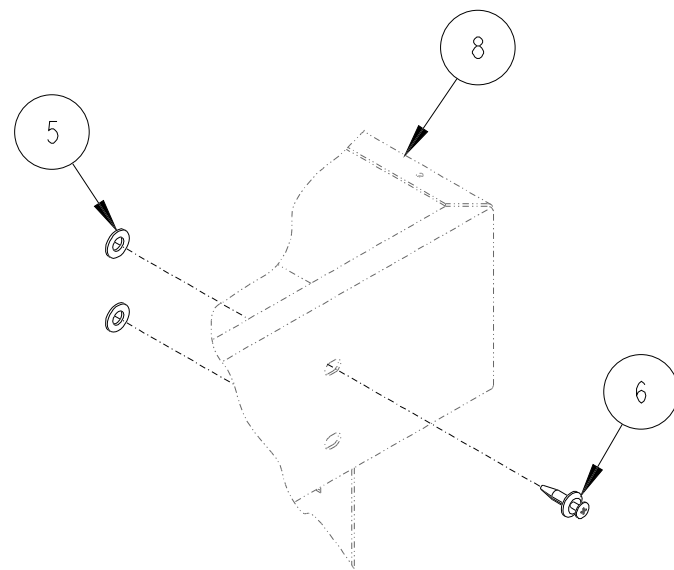
PREMIER BARRIER PLUG

ITEM NO.	PART NO.	DESCRIPTION
1	<u>Conduit Hole Plug</u>	
	1-228645	
	2-228645	
2	<u>Conduit Nut</u>	
	1-130590	
	1-131470	
3	<u>Conduit Washer</u>	
	1-131463	
	1-132715	
4	<u>For parts call out of Chassis Assembly see:</u>	
	741567	H311B, H312B, H322B & H324B (1st Design)
	741597	H311B, H312B, H322B & H324B (2nd Design)
	741534	H411B, H413B, H422B & H426B (1st Design)
	741593	H411B, H413B, H422B & H426B (2nd Design)
	741562	H414B & H428B (1st Design)
	741595	H414B & H428B (2nd Design) & H412B & H424B

RACEWAY WITHOUT VALANCE ASSEMBLY



1st Design



2nd Design

See Serial Break List 71144

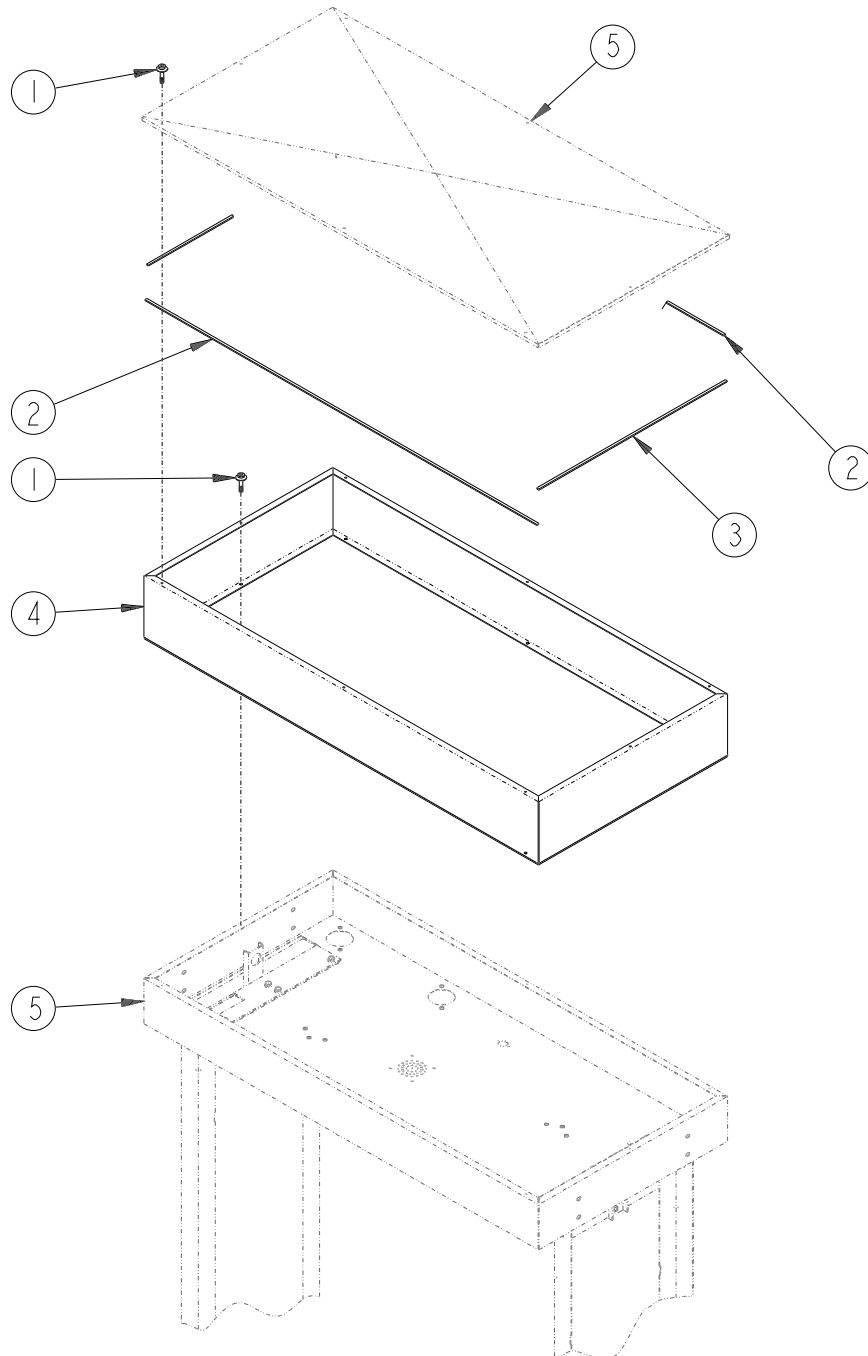
3-72215

RACEWAY WITHOUT VALANCE ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	1-230958	5/16-18 x 3/4" Long Hex Head Cap Screw
2	03-50622	5/16" Plate Washer
3	11-50622	1/2" Plain Washer
4	02-54752	5/16-18 M-F Flange Whiz Lock Nut
5	1-114438	Washer
6	1-232311	Tuflok Screw
7	<u>Chassis Assembly (1st Design)</u>	
	741567	H311B, H312B, H322B & H324B
	741534	H411B, H413B, H422B & H426B
	741562	H414B & H428B
8	<u>Chassis Assembly (2nd Design)</u>	
	741597	H311B, H312B, H322B & H324B
	741593	H411B, H413B, H422B & H426B
	741595	H414B & H428B (2nd Design) & H412B & H424

RACEWAY EXTENSION ASSEMBLY

H413B-R-VI & H426B-R-VI



3 - 73857

RACEWAY EXTENSION ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	1-131282	Seal Screw
2	27-317638	Cushion (49-3/8" Long)
3	28-317638	Cushion (23-7/8" Long)
4	420777-2	Raceway Extension Assembly (Includes Item #2 & 3)
5	<u>For parts call out of Chassis Assembly see:</u>	
	741534	H411B, H413B, H422B & H426B (1st Design)
	741593	H411B, H413B, H422B & H426B (2nd Design)

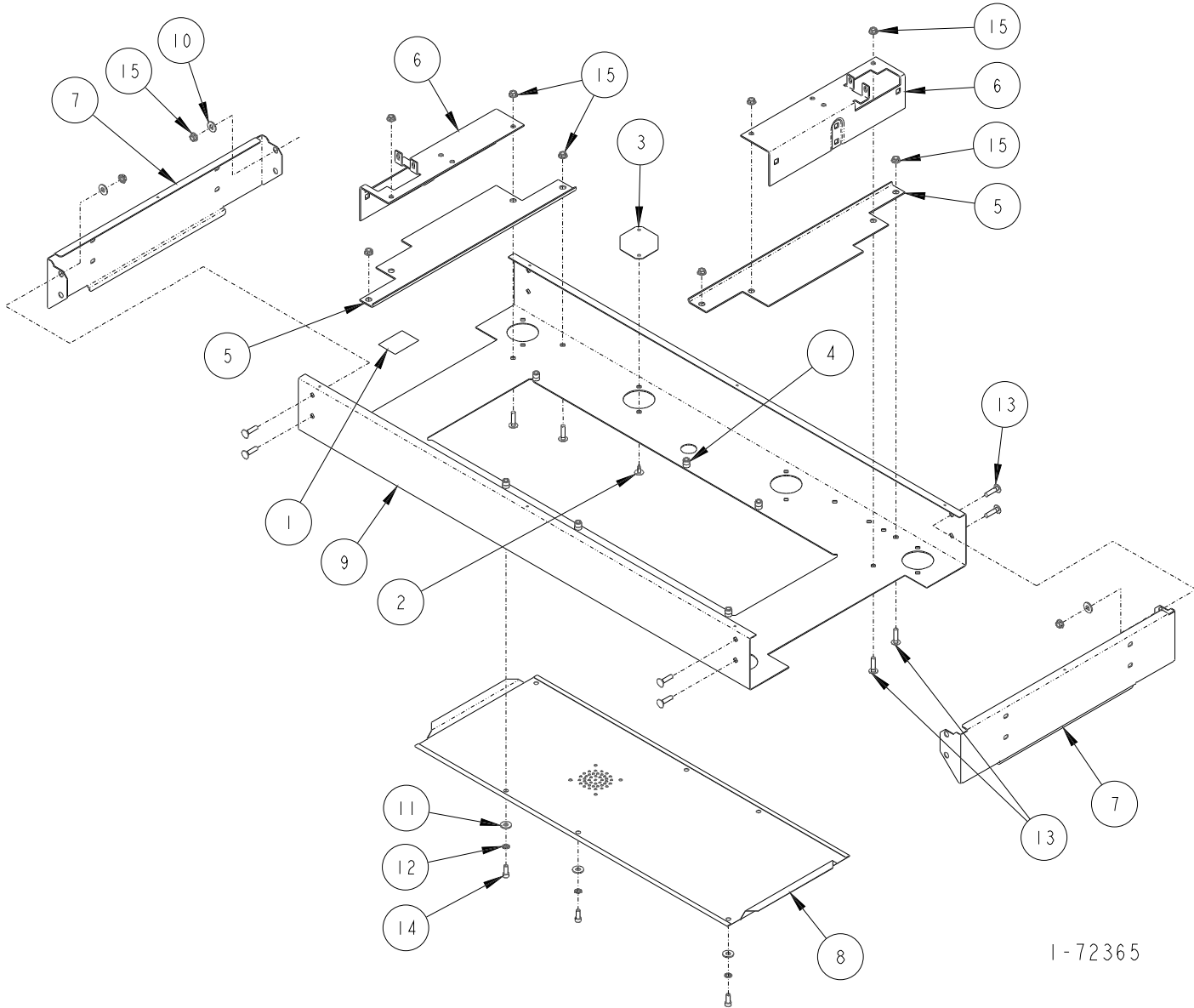
Tokheim Corporation
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PREMIER Parts Manual • H Models
Form 4814A, Version 4.0 ~~July 1996~~ Rev. 1/15/99

PREMIER RACEWAY ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	1-229690	Decalcomania	1-421256		24" Wide Standard x 5" High (Serial No. 001307 & Above)
2	1-232320	Cover Plate	1-421291		17" Wide
3		<u>Post Support</u> (For 24" Wide) 1st Design			<u>30" Raceway</u>
	1-318245	H413B-RV1 & H426B-RV1	1-421405		24" Wide x 5" High (1st Design)
	1-421136	All Except H413B-RV1 & H426B-RV1	1-421721		24" Wide x 5" High (2nd Design)
		(For 17" Wide) 1st Design	6		<u>Raceway End Plate</u>
	1-319603	Standard	1-421257		24" Wide
		(For 24" Wide) 2nd Design	1-421293		17" Wide
	2-318245	H413B-RV1 & H426B-RV1	7	03-50611	5/16" Plate Washer
	2-421136	All Except H413B-RV1 & H426B-RV1	8	1-114438	Washer
		(For 17" Wide) 2nd Design	9	39-52198	5/16-18 x 1" Long Carriage Bolt
	1-319603	Standard	10	02-54752	5/16-18 M-F Flange Whiz-Lock Nut
4		<u>Post Spacer (24" Wide)</u>	11	1-232311	Tuflok Screw
	1-318258	Serial No. 001306 & Below (H413B-RV1 & H426B-RV1)			<u>Reference for Tokheim internal use only:</u>
	1-319586	Serial No. 001307 & Above (All Models Except H413B-RV1 & H426B-RV1)	319395		45" Trim Assembly (1st Design)
		<u>Raceway Support (17" Wide)</u>	319396		45" Raceway Assembly(1st Design)
	1-319604		319625		30" Raceway Assembly (1st Design)
5		<u>45" Raceway</u>	319635		30" Trim Assembly (1st Design)
	1-421053	24" Wide x 4" High (Serial No. 001306 & Below)	319742		45" Raceway Assembly (2nd Design)
	2-421128	24" Wide CDF x 5" High (Serial No. 001307 & Above)	319743		45" Trim Assembly (2nd Design)
			319811		30" Raceway Assembly (2nd Design)
			319821		30" Trim Assembly (2nd Design)

BOTTOM ACCESS RACEWAY ASSEMBLY



1-72365

BOTTOM ACCESS RACEWAY ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	1-229690	Decalcomania
2	1-232311	Tuflok Screw
3	1-232320	Cover Plate
4	1-232375	Insert
5	1-319586	Post Spacer
6	2-421136	Post Support
7	1-421257	Raceway End Plate
8	<u>Bottom Access Door</u>	
	1-421986	45" (24" Wide)
	1-422015	30" (24" Wide)
	1-422489	45" (20" Wide)
	1-422503	30" (20" Wide)
9	<u>Bottom Access Raceway</u>	
	1-421995	45" (24" Wide)
	1-422016	30" (24" Wide)
	1-422488	45" (20" Wide)
	1-422498	30" (20" Wide)
10	03-50611	5/16" Plate Washer
11	03-50618	5/16" Plate Washer
12	08-50768	5/16" Shakeproof Lockwasher
13	39-52198	5/16-18 x 1" Long Carriage Bolt

ITEM NO.	PART NO.	DESCRIPTION
14	49-52758	5/16-18 x 3/4" Long Socket Head Screw
15	02-54752	5/16-18 M-F Flange Whiz-Lock Nut

Reference for Tokheim internal use only:

150103 45" Profile Module

150153 30" Profile Module

Raceway Assembly

319742 45" (17" & 24" Wide)

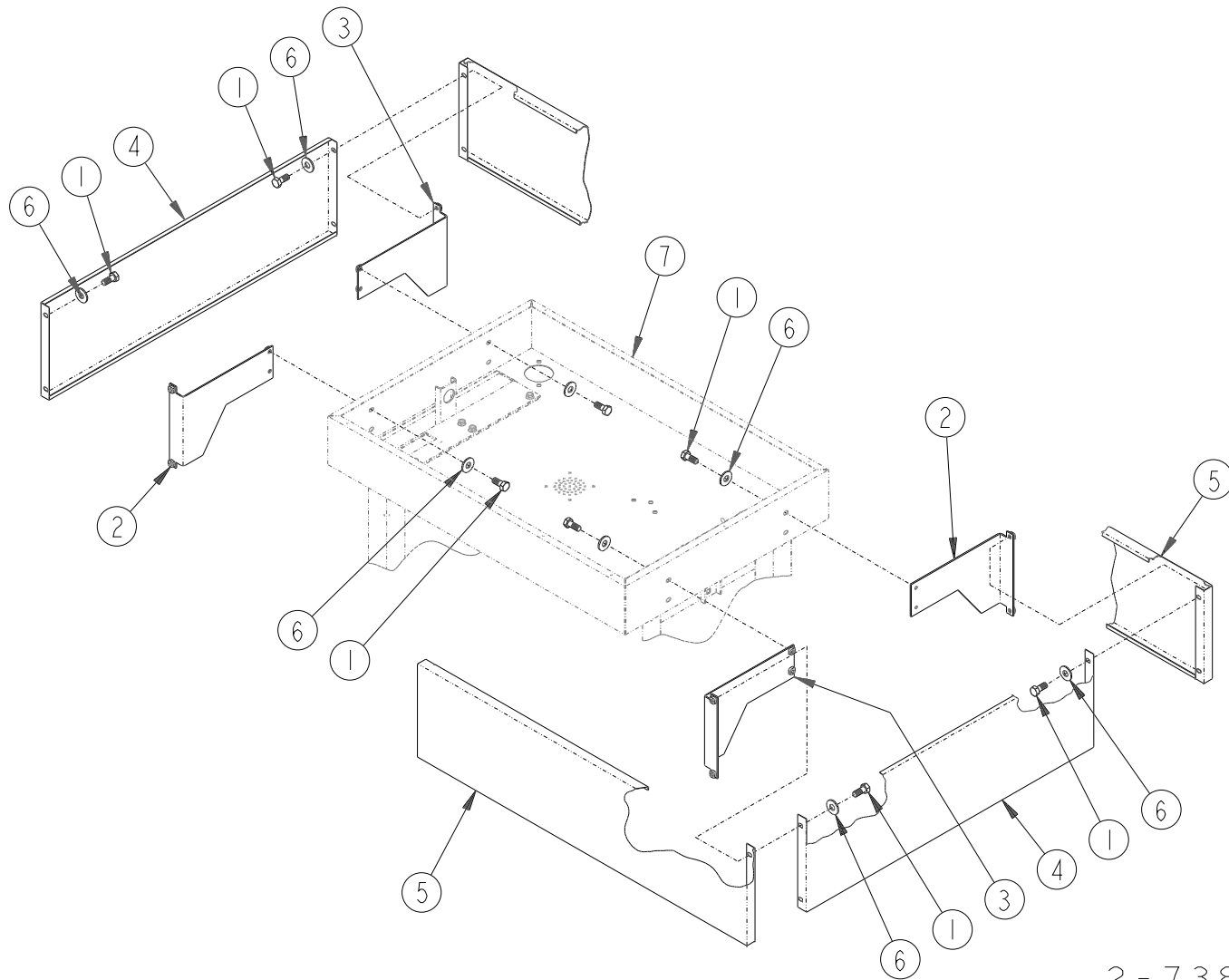
319924 45" (17" & 24" Wide) Continued

319811 30" (17" & 24" Wide)

320955 30" (20" Wide)

422499 45" (20" Wide)

VALANCE ASSEMBLY H311B, H312B, H322B & H324B



2 - 73869

VALANCE ASSEMBLY (HIGH HOSE) H311B, H312B, H322B & H324B

ITEM NO.	PART NO.	DESCRIPTION
1	1-230958	5/16-18 x 3/4" Long Hex Head Cap Screw
2	319662-1	Support Weld Assembly (Left Hand)
3	319662-2	Support Weld Assembly (Right Hand)
4	<u>End Panel</u>	
	1-419815	Painted
	2-419815	Stainless Steel
5	<u>Side Panel</u>	
	1-419743	Painted
	2-419743	Stainless Steel
6	03-50611	5/16" Plate Washer
7	<u>For parts call out of Chassis Assembly see:</u>	
	741567	1st Design
	741597	2nd Design

Reference for Tokheim internal use only:

Raceway Assembly (see Serial Break List 71144)

319625 1st Design

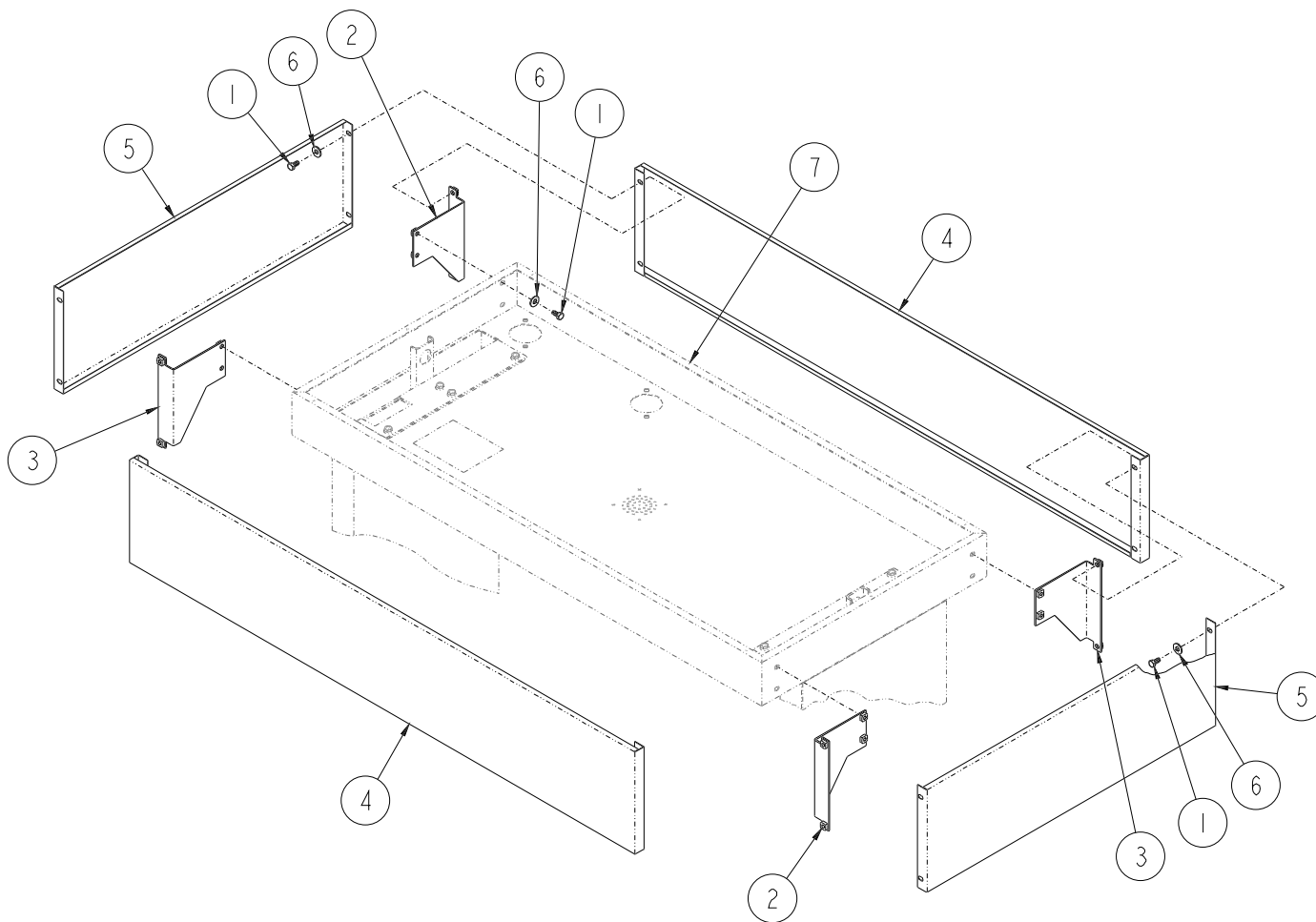
319811 2nd Design

Final Assembly (see Serial Break List 71144)

319651 1st Design

319820 2nd Design

VALANCE ASSEMBLY
H413B & H426B
(Serial No. 001306 & Below)



3-741544

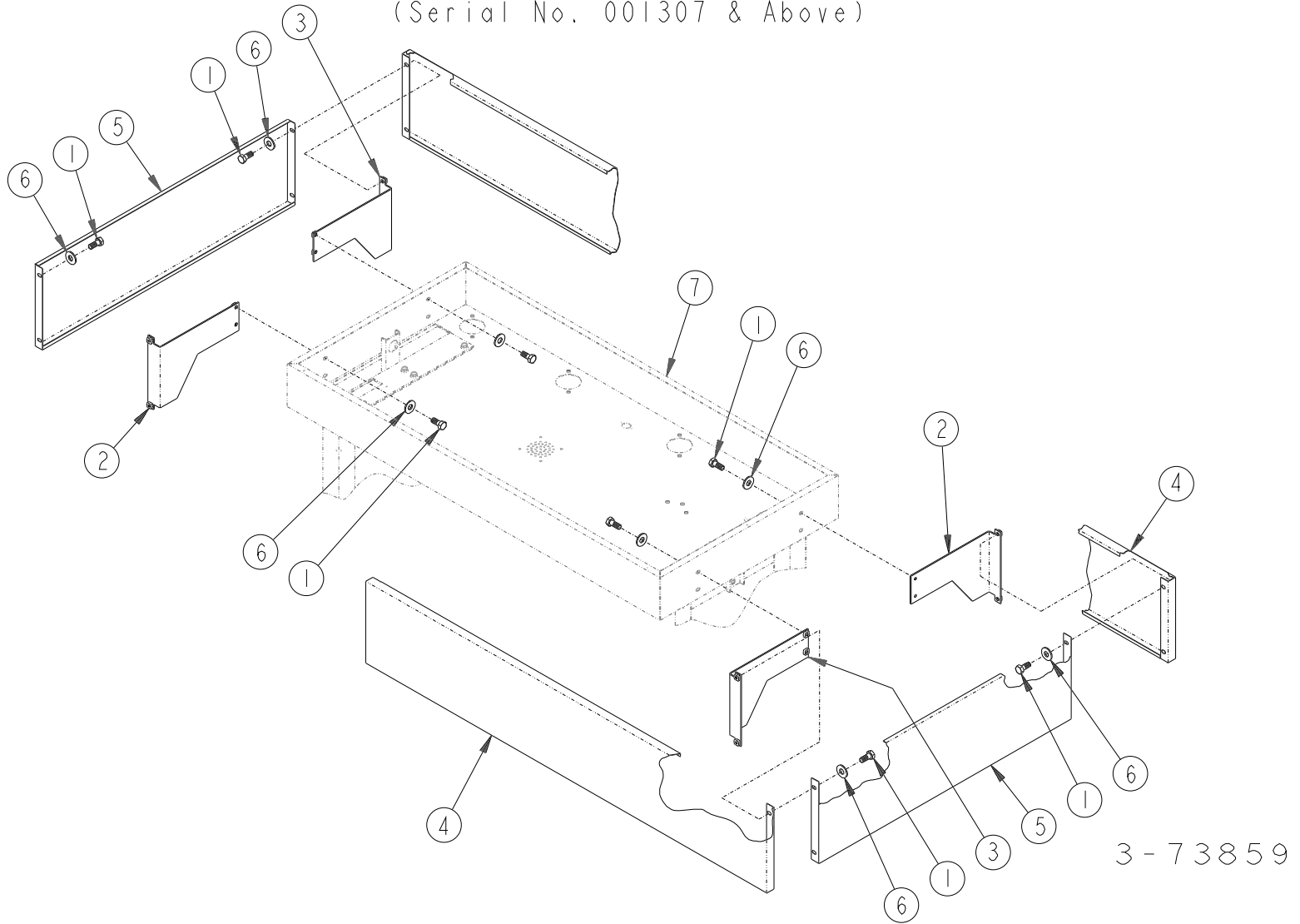
VALANCE ASSEMBLY (HIGH HOSE) H413B & H426B (Serial No. 001306 & Below)

ITEM NO.	PART NO.	DESCRIPTION
1	1-230958	5/16-18 X 3/4" Long Hex Head Cap Screw
2	318348-1	Right Support Weld Assembly
3	318348-2	Left Support Weld Assembly
4	<u>Side Panel</u>	
	1-419239	Painted
	2-419239	Stainless Steel
5	<u>End Panel</u>	
	1-419815	Painted
	2-419815	Stainless Steel
6	03-50611	5/16" Plate Washer
7	<u>For parts call out of Chassis Assembly see:</u>	
	741534	H411B, H413B, H422B & H426B
	741562	H414B & H428B
	<u>Reference for Tokheim internal use only:</u>	
	319396	Raceway Assembly
	319397	Final Assembly

VALANCE ASSEMBLY

H411B, H413B, H414B, H422B, H426B, H428B, H722B & H724B

(Serial No. 001307 & Above)

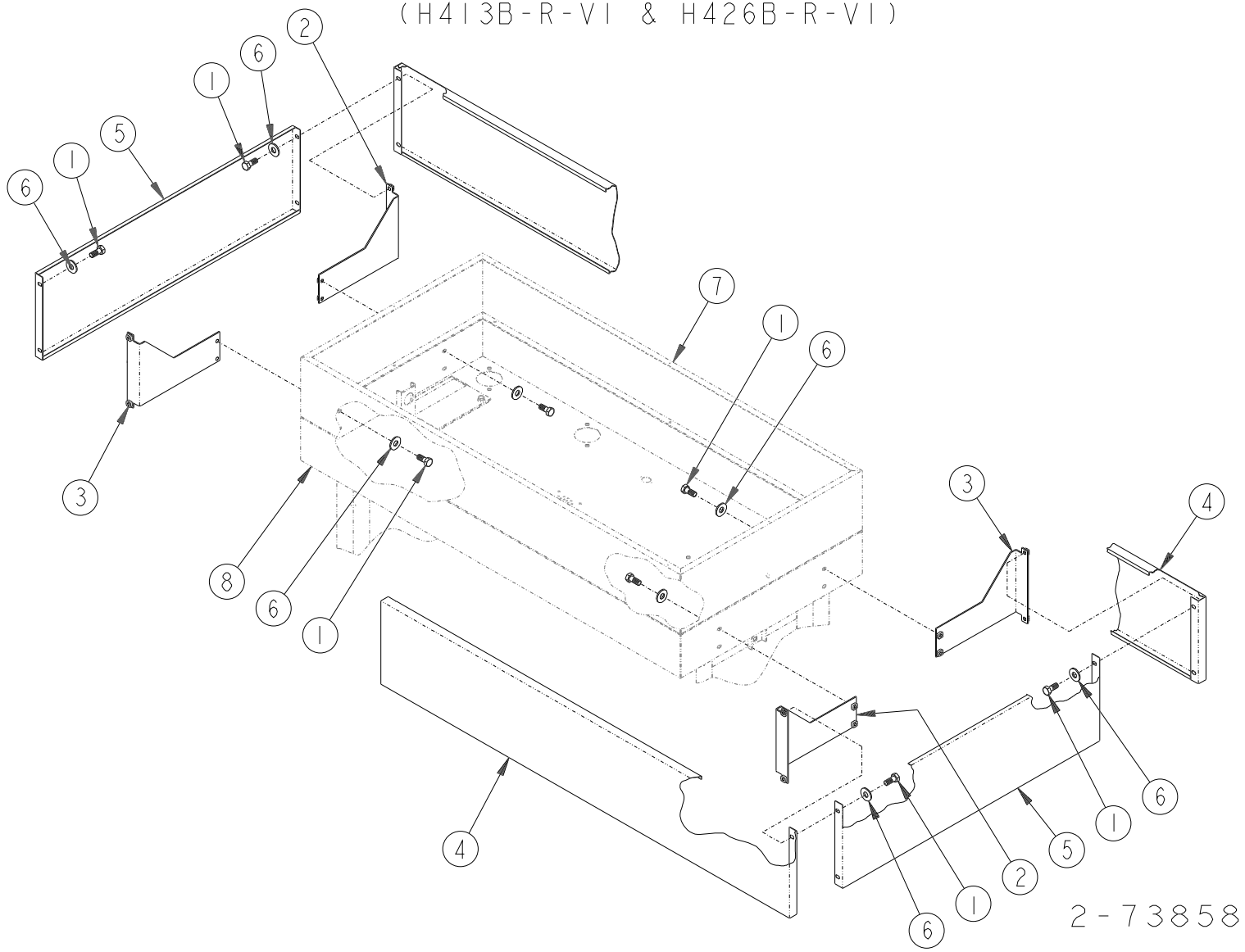


VALANCE ASSEMBLY (HIGH HOSE)

H411B, H413B, H414B, H422B, H426B, H428B, H722B & H724B (Serial No. 001307 & Above)

ITEM NO.	PART NO.	DESCRIPTION
1	1-230958	5/16-18 X 3/4" Long Hex Head Cap Screw
2	319572-1	Left Support Weld Assembly
3	319572-2	Right Support Weld Assembly
4	<u>Side Panel</u>	
	1-419239	Painted
	2-419239	Stainless Steel
5	<u>End Panel</u>	
	1-419815	Painted
	2-419815	Stainless Steel
6	03-50611	5/16" Plate Washer
7	<u>For parts call out of Chassis Assembly see:</u>	
	741534	H411B, H413B, H422B & H426B
	741562	H414B & H428B
	<u>Reference for Tokheim internal use only:</u>	
	<u>Raceway Assembly (See Serial Break List 71144)</u>	
	319396	1st Design
	319742	2nd Design
	<u>Final Assembly (See Serial Break List 71144)</u>	
	319397	1st Design
	319744	2nd Design

VALANCE ASSEMBLY (H413B-R-VI & H426B-R-VI)



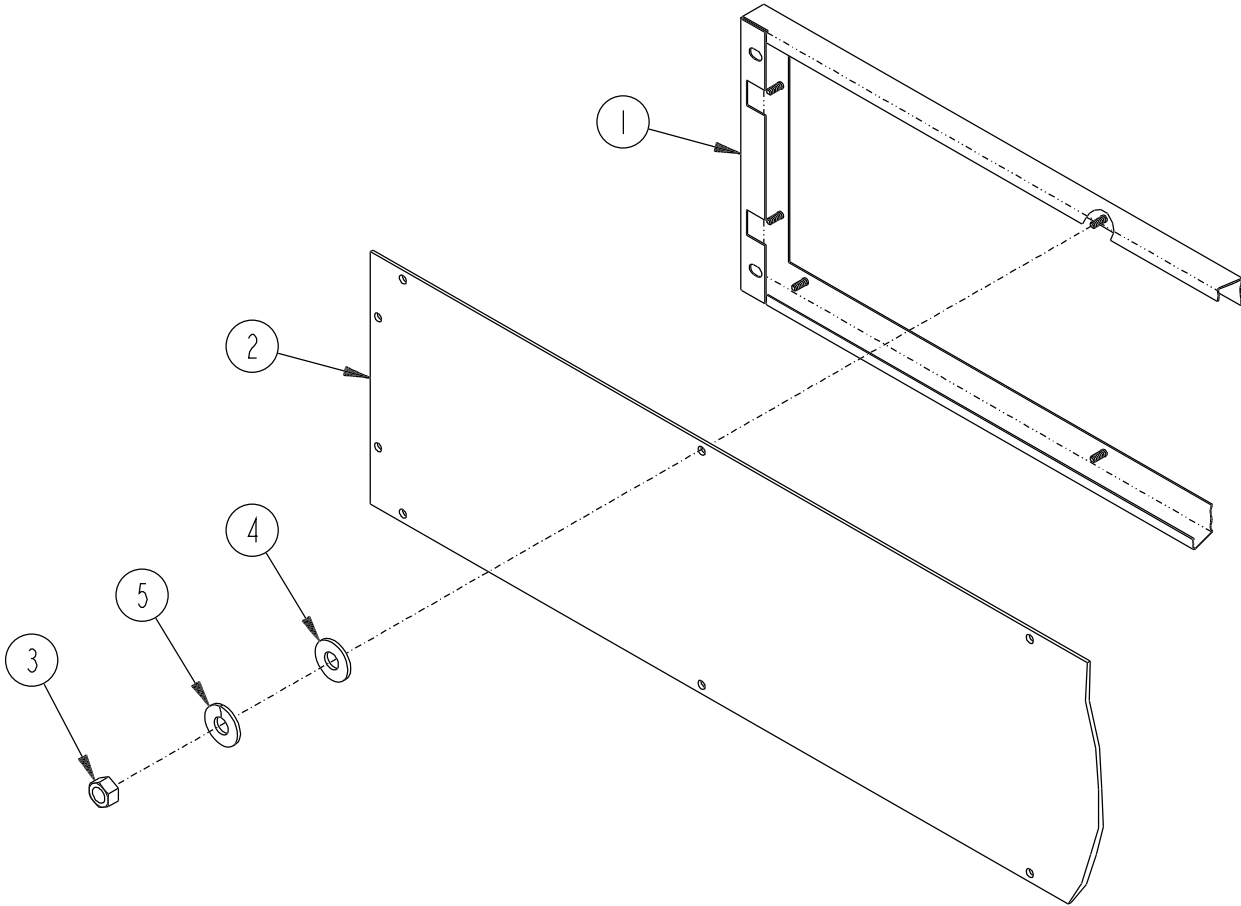
2-73858

VALANCE ASSEMBLY (HIGH HOSE)

H413B-R-V1 & H426B-R-V1

ITEM NO.	PART NO.	DESCRIPTION
1	1-230958	5/16-18 X 3/4" Long Hex Head Cap Screw
2	319572-1	Support Weld Assembly (Right Hand)
3	319572-2	Support Weld Assembly (Left Hand)
4	<u>Side Panel</u>	
	1-419239	Painted
	2-419239	Stainless Steel
5	<u>End Panel</u>	
	1-419815	Painted
	2-419815	Stainless Steel
6	03-50611	5/16" Plate Washer
7	<u>For parts call out of Raceway Extension see 73857</u>	
8	<u>For parts call out of Chassis Assembly see:</u>	
	741534	1st Design
	741593	2nd Design
	<u>Reference: Raceway Assembly (see Serial Break List 71144)</u>	
	319396	1st Design
	319742	2nd Design

VALANCE LEXAN PANEL ASSEMBLY



2-72233

VALANCE LEXAN PANEL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
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1 Side Panel Weld Assembly

419992-1	45" (Painted)
419992-2	45" (Stainless Steel)
420113-1	30" (Painted)
420113-2	30" (Stainless Steel)

2 Lexan Panel

1-419996	45"
1-420114	30"

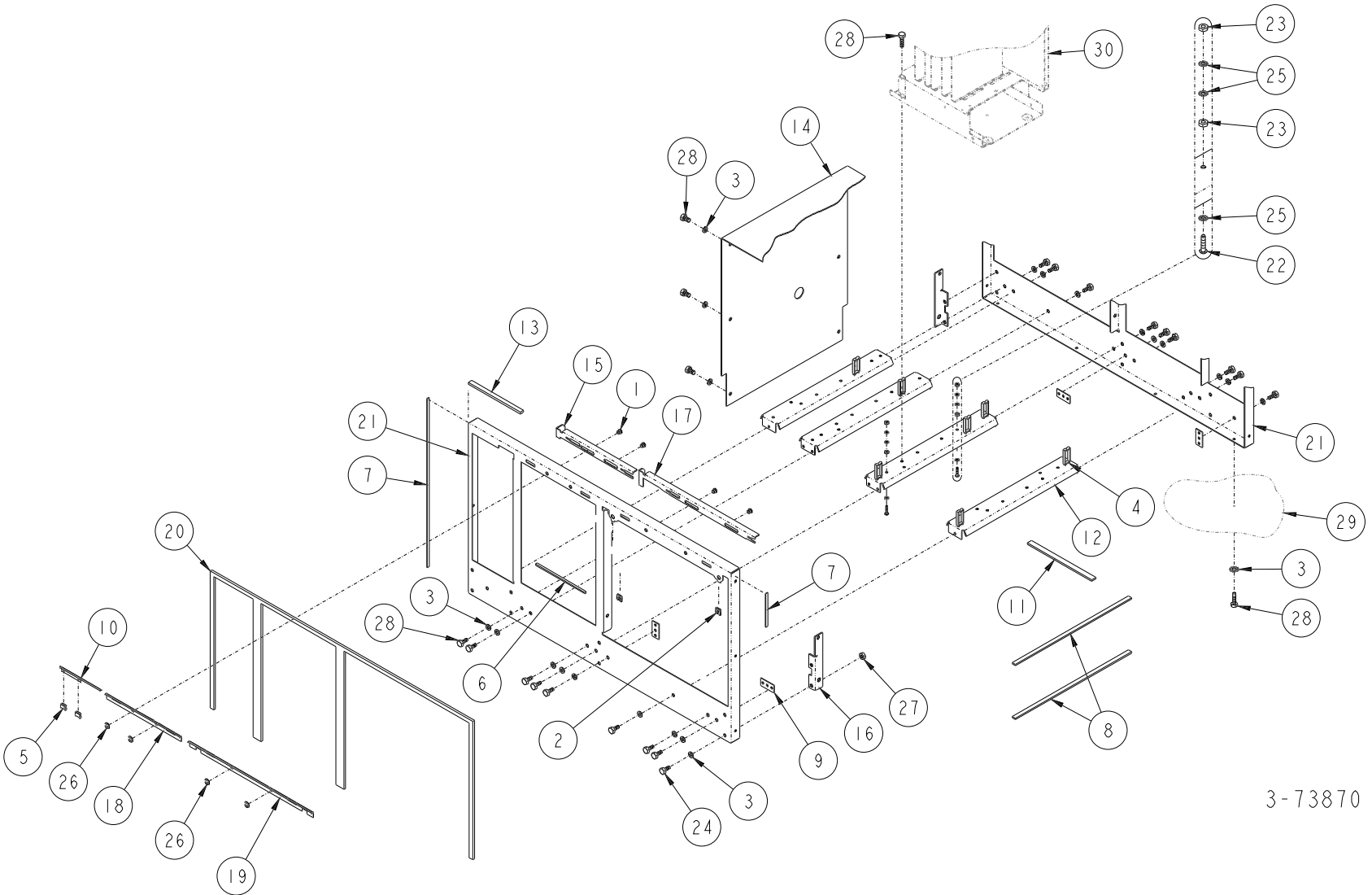
3	05-50211	#10-24 Hex Nut
4	05-50621	#10 Plain Washer
5	05-50761	#10 Shakeproof Lockwasher

Reference for Tokheim internal use only:

Final Assembly (see Serial Break List 71144)

319397	45" 1st Design
319744	45" 2nd Design
319651	30" 1st Design
319820	30" 2nd Design

30" HEAD ASSEMBLY



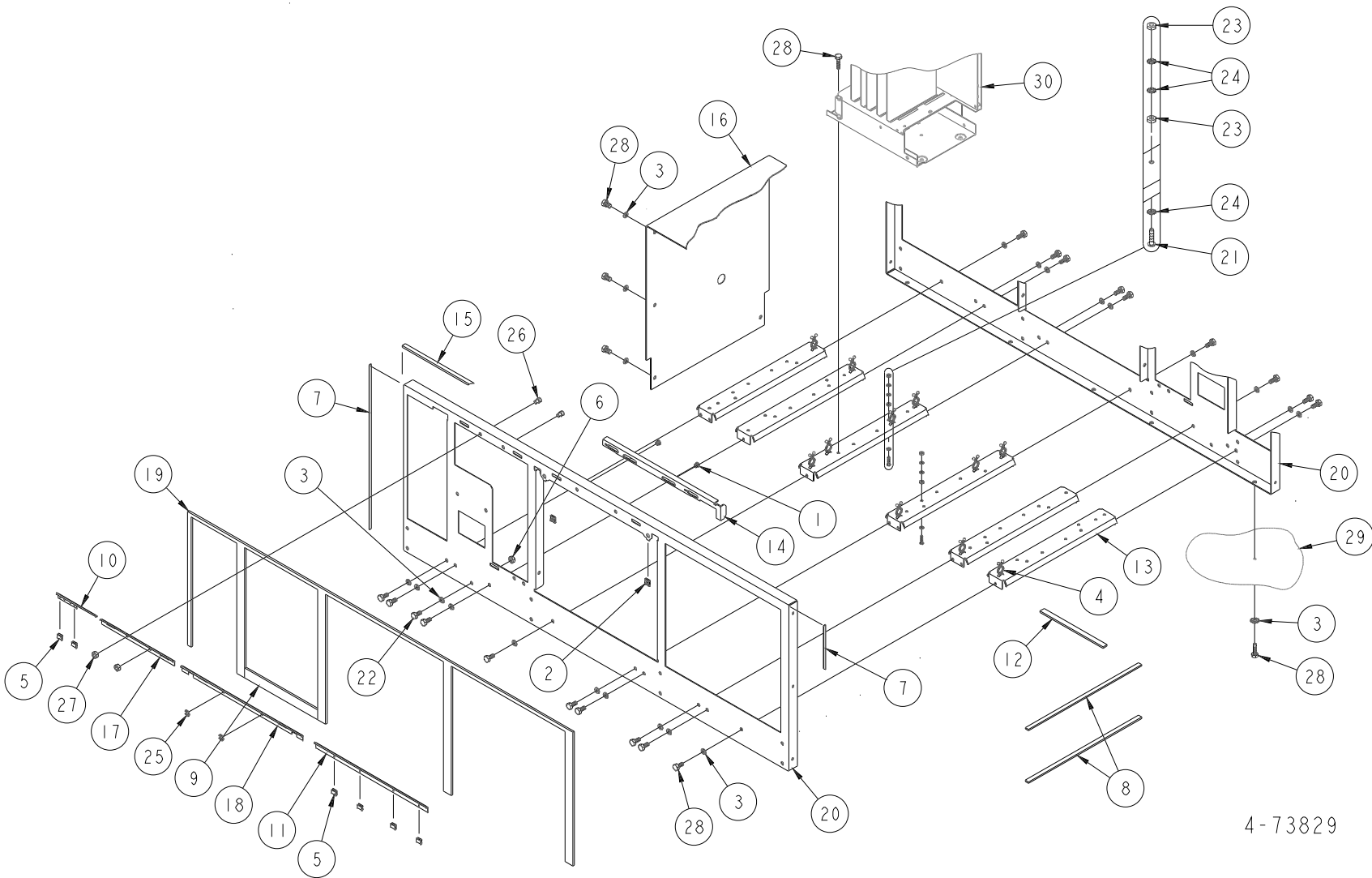
3-73870

30" PREMIER HEAD ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	2-130330	Pivot Pin
2	4-130449	"U" Nut
	1-132487	1/4-Turn Receptacle
3	1-132708	Washer
4	1-132718	Cable Retainer
5	1-132845	"U" Clip
6	13-229425	Edge Protector
7	5-231860	Cushion .06 x .25 x 16.53 Long
8	6-231860	Cushion .06 x .5 x 13.3 Long
9	1-232233	Dial Support Seal Plate
10	1-232948	Cushion Retainer
11	35-317638	Cushion .06 x .5 x 30" Long
12	1-319390	Card Cage/Vault Support
13	2-319423	Enclosure Seal (Top)
14	2-319426	Outer Box Enclosure
15	1-319554	DPT Latch Bracket
16	1-319624	Display Mounting Bracket
17	1-319626	Money Volume Latch Bracket
18	1-320487	Dial Cushion - DPT Retainer
19	1-320488	Dial Cushion - Money/Volume Retainer
20	1-320498	Dial Cushion
21	1-421413	Dial Enclosure Support
22	178-50001	#8-32 x 3/4" Long Round Head Machine Screw

ITEM NO.	PART NO.	DESCRIPTION
23	04-50211	#8-32 Hex Machine Nut
24	03-50361	#1/4-20 x 3/4" Long Hex Head Cap Screw
25	04-50761	#8 Shakeproof Lockwasher
26	06-52482	Retaining Ring
27	01-54752	1/4-20 M-F Flange Whiz Lock Nut
28	69-55392	#14 x 1/2" Long P-K Hex Head Self Tapping Screw
29	<u>For parts call out of Chassis Assembly see</u>	
	741567	1st Design
	741597	2nd Design
30	<u>For parts call out of Electrical Component & Power Supply Assembly see 73826</u>	
	<u>Reference for Tokheim internal use only:</u>	
	319630	Head Assembly

45" HEAD ASSEMBLY



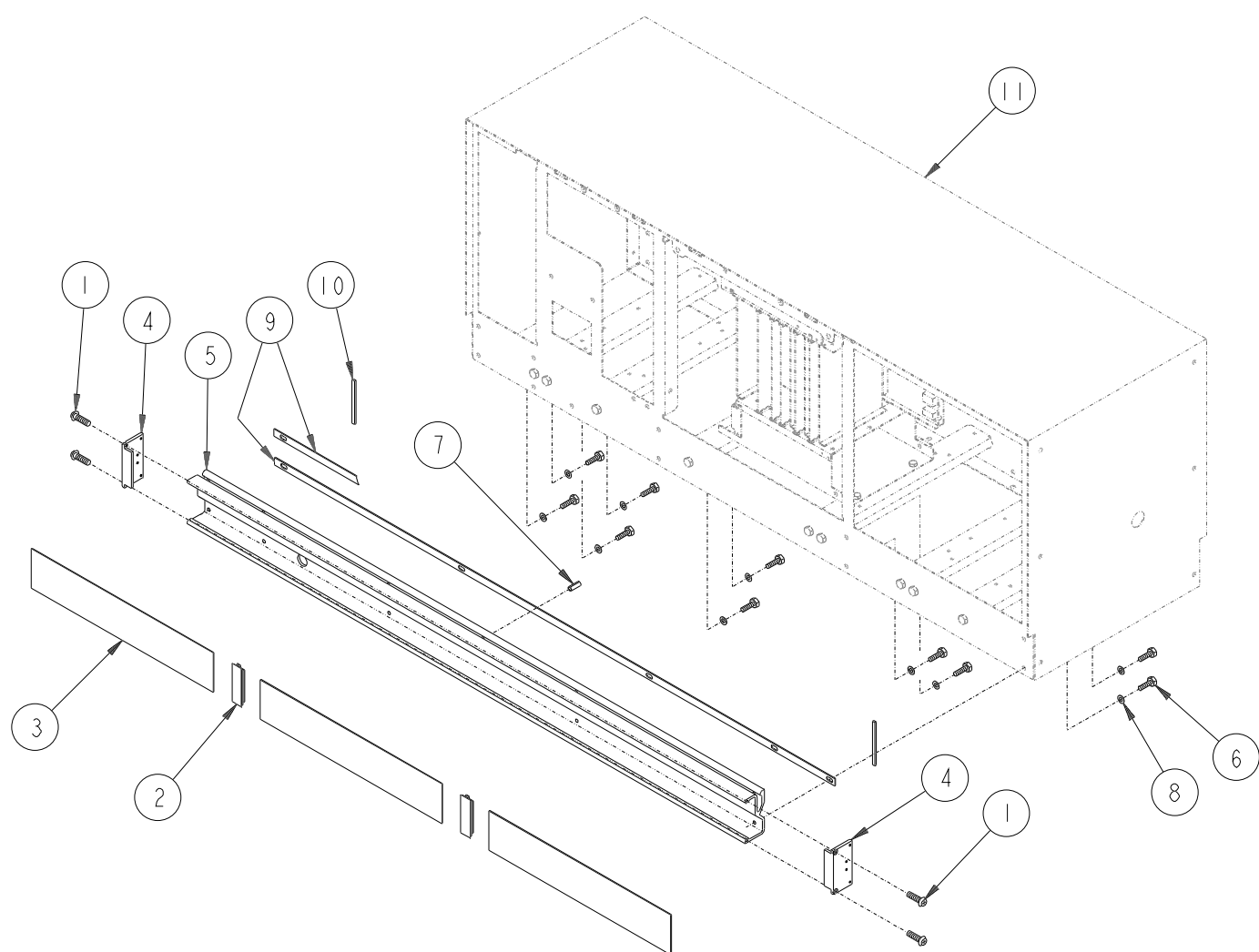
4-73829

45" PREMIER HEAD ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
1	3-130330	Pivot Pin
2	4-130449	"U" Nut
	1-132487	1/4-Turn Receptacle
3	1-132708	Washer
4	1-132718	Cable Retainer
5	1-132845	"U" Clip
6	1-230432	#10-24 Capped Washer Locknut
7	5-231860	Cushion .06 x .25 x 16.53 Long
8	6-231860	Cushion .06 x .5 x 13.3 Long
9	5-232722	Cushion
10	1-232948	Cushion Retainer
11	2-232948	Cushion Retainer
12	34-317638	Cushion .06 x .5 x 44.78 Long
13	1-319390	Card Cage/Vault Support
14	1-319413	Money/Volume Latch Bracket
15	5-319423	Enclosure Seal (Top)
16	1-319426	Outer Box Enclosure
17	1-320487	Dial Cushion - DPT Retainer
18	1-320488	Dial Cushion - Money/Volume Retainer
19	1-320496	Dial Cushion
20	1-421050	Dial Enclosure Support
21	178-50001	#8-32 x 3/4" Long Round Head Machine Screw

ITEM NO.	PART NO.	DESCRIPTION
22	252-50001	#10-24 x 1/2" Long Round Head Machine Screw
23	04-50211	#8-32 Hex Machine Nut
24	04-50761	#8 Shakeproof Lockwasher
25	06-52482	Retaining Ring
26	32-52751	1/4-20 x 3/8" Long Socket Head Cap Screw
27	01-54752	1/4-20 M-F Flange Whiz Lock Nut
28	69-55392	#14 x 1/2" Long P-K Self Tapping Screw
29	<u>For parts call out of Chassis Assembly see</u>	
	741534	1st Design (H411B, H413B, H422B, H426B, H722B & H724B)
	741593	2nd Design (H411B, H413B, H422B, H426B, H722B & H724B)
	741562	1st Design (H412B, H414B, H424B & H428B)
	741595	2nd Design (H412B, H414B, H424B & H428B)
30	<u>For parts call out of Electrical Component & Power Supply Assembly see 73826</u>	
	<u>Reference for Tokheim internal use only:</u>	
	319393	Head Assembly

PREMIER PRODUCT PANEL ASSEMBLY (45" Serial No. 021280 & Below) (30" Serial No. & Below)



4 - 73835

PREMIER PRODUCT PANEL ASSEMBLY

(45" Serial No. 021280 & Below)

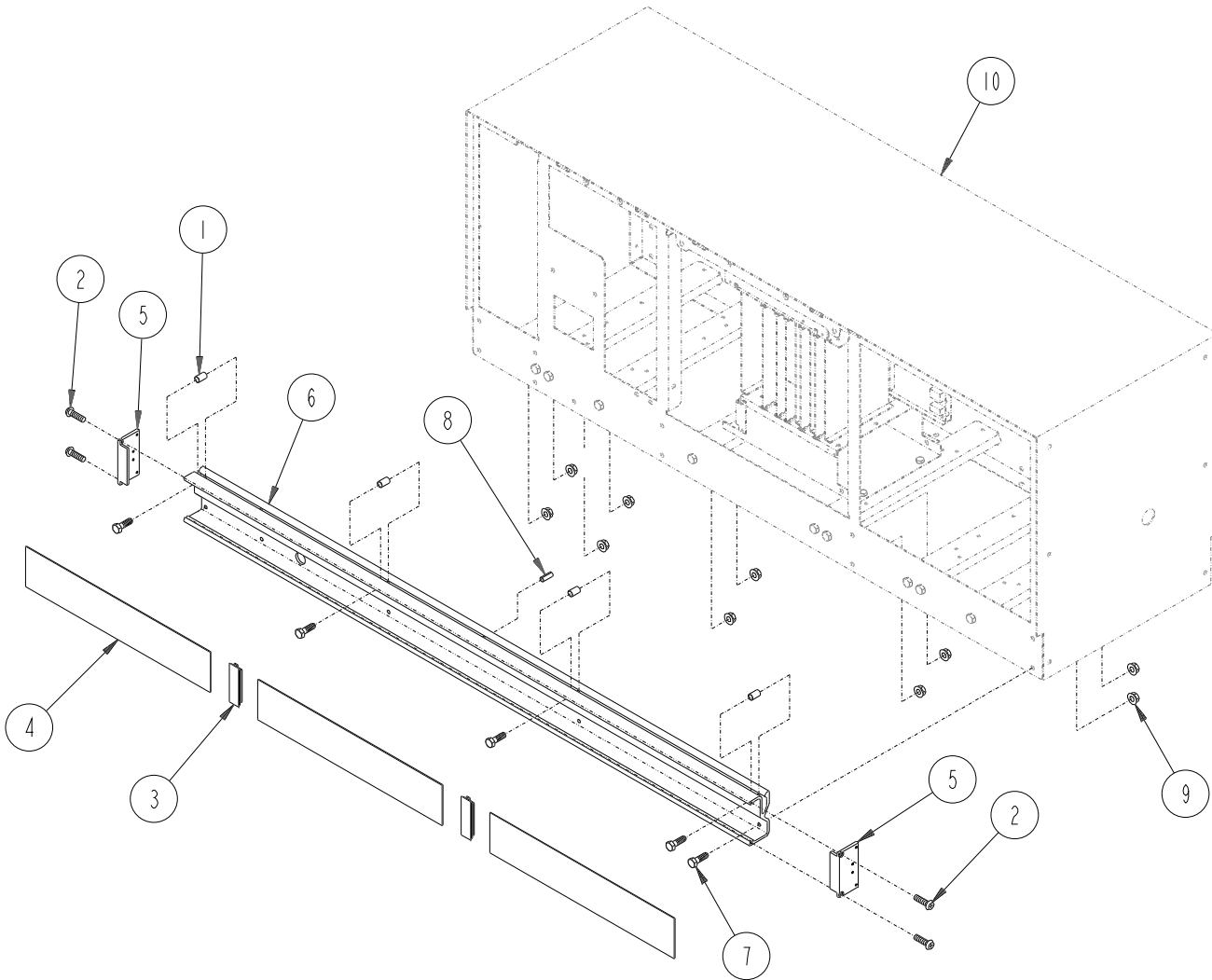
(30" Serial No. & Below)

ITEM NO.	PART NO.	DESCRIPTION
1	2-230689	#6-32 x 3/8" Long Phillips Truss Head Self-Tapping Screw
2	1-231825	Spacer
3	<u>Product Panel Insert</u>	
	1-231871	H413B & H426B (Multi Piece) (14.42 Long)
	2-231871	H411B, H413B, H414B, H422B, H424B, H426B & H428B (Single Piece) (43.81 Long)
	4-231871	H411B & H422B (Multi Piece) (10.15 Long)
	5-231871	H411B & H422B (Right End) (12.56 Long)
	6-231871	H412B-RB4, H414B, H424B, H424B-RB4 & H428B (Four Piece) (10.75 Long)
	7-231871	H311B, H312B, H322B & H324B (Single Piece) (28.81 Long)
	8-231871	H311B, H312B, H322B & H324B (Two Piece) (14.30 Long)
	12-231871	H411/22B-RB5 & H412/24B-RB5 (Five Piece) (8.56 Long)
	15-231871	H311B-RB3/RB5 & H322B-RB3/RB5 (Five Piece) (5.56 Long)
4	1-319437	End Cap
5	<u>Product Panel Frame (No longer Available see Drawing no. 731001 for new Product Panel Frame Assembly)</u>	
	1-421116	45"

ITEM NO.	PART NO.	DESCRIPTION
	421949-2	30"
6	10-51491	#14 x 1/2" Long Hex Head P.K. Self Tapping Screw
7	96-52901	Roll Pin
8	1-132708	Washer
9	<u>Gasket</u>	
	1-319636	30"
	1-421163	45"
10	1-231231	Gasket
11	<u>For parts call out of Head Assembly see:</u>	
	73829	30"
	73870	45"
	<u>Reference for Tokheim internal use only:</u>	
	319393	Head Assembly (45")
	319395	Trim Assembly (45")
	319630	Head Assembly (30")
	319635	Trim Assembly (30")

PREMIER PRODUCT PANEL ASSEMBLY

(45" Serial No. 021281 & Above)
30" Serial No. & Above)



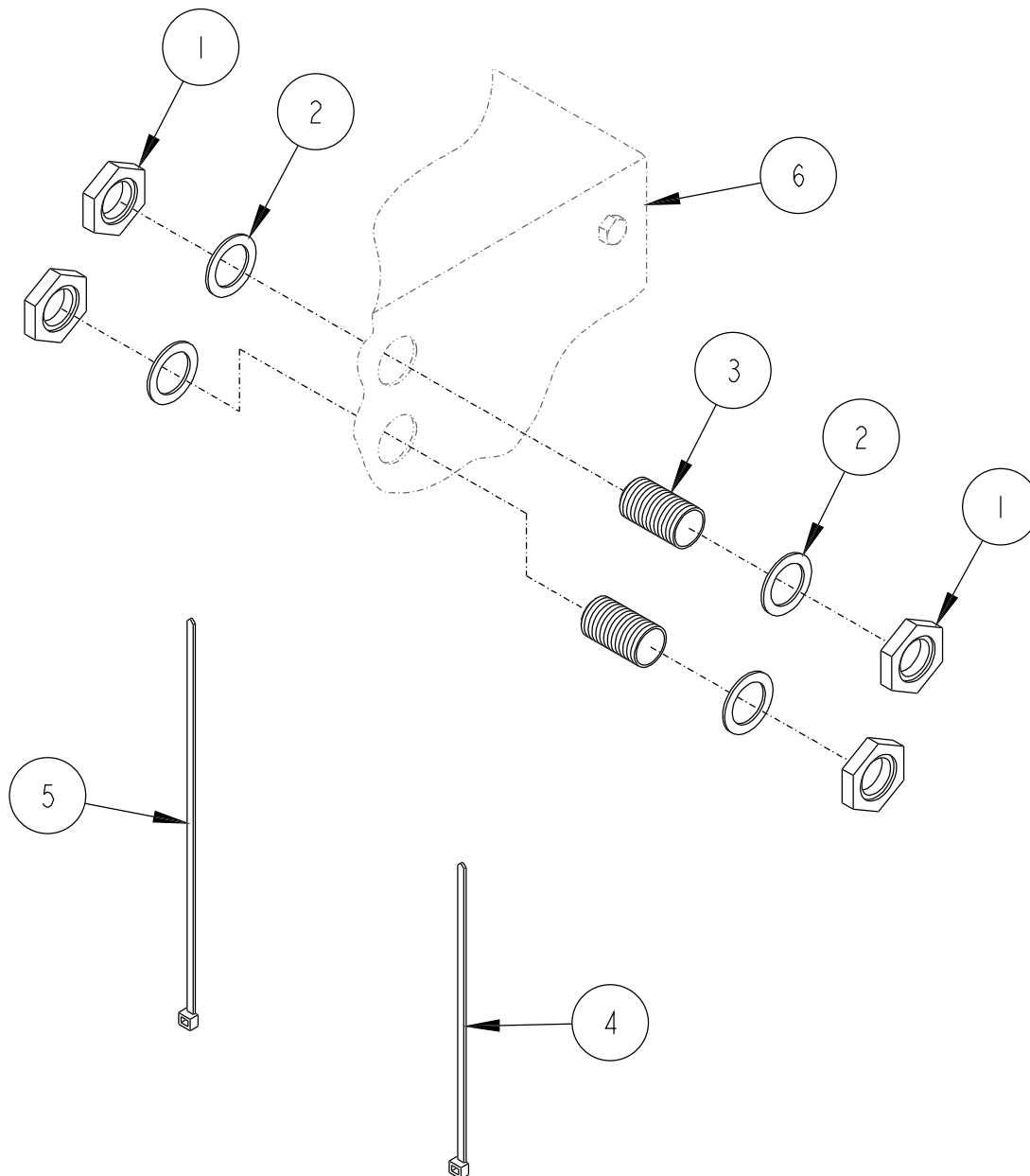
1-731001

PREMIER PRODUCT PANEL ASSEMBLY (45" Serial No. 021281 & Above) (30" Serial No. & Above)

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	3-132802	Tube	5	1-319437	End Cap
2	2-230689	#6-32 x 3/8" Long Phillips Truss Head Self-Tapping Screw	6	<u>Product Panel Frame Assembly</u>	
3	1-231825	Spacer	421949-1	45"	
4	<u>Product Panel Insert</u>		421949-2	30"	
1-231871	H413B & H426B (Three Piece)(14.42 Long)		7	05-50361	1/4-20 x 1" Long Hex Head Cap Screw
2-231871	H411B, H413B, H414B, H422B, H424B, H426B & H428B (Single Piece)(43.81 Long)		8	96-52901	Roll Pin
4-231871	H411B & H422B (Multi Piece)(10.15 Long)		9	01-54752	1/4-20 M-F Flange Whiz Lock Nut
5-231871	H411B & H422B (Right End)(12.56 Long)		10	<u>For parts call out of Head Assembly see</u>	
6-231871	H412B-RB4, H414B, H424B, H424B-RB4 & H428B (Four Piece) (10.75 Long)		73829	45"	
7-231871	H311B, H312B, H322B & H324B (Single Piece) (28.81 Long)		73870	30"	
8-231871	H311B, H312B, H322B & H324B (Two Piece) (14.30 Long)		<u>Reference for Tokheim internal use only:</u>		
12-231871	H411/22B-RB5 & H412/24B-RB5 (Five Piece) (8.56 Long)		319393	Head Assembly (45")	
15-231871	H311B-RB3/RB5 & H322B-RB3/RB5 (5.56 Long)		319395	Trim Assembly (45")	
			319630	Head Assembly (30")	
			319635	Trim Assembly (30")	

HEAD PLUG ASSEMBLY

(Not used with Max Vac)



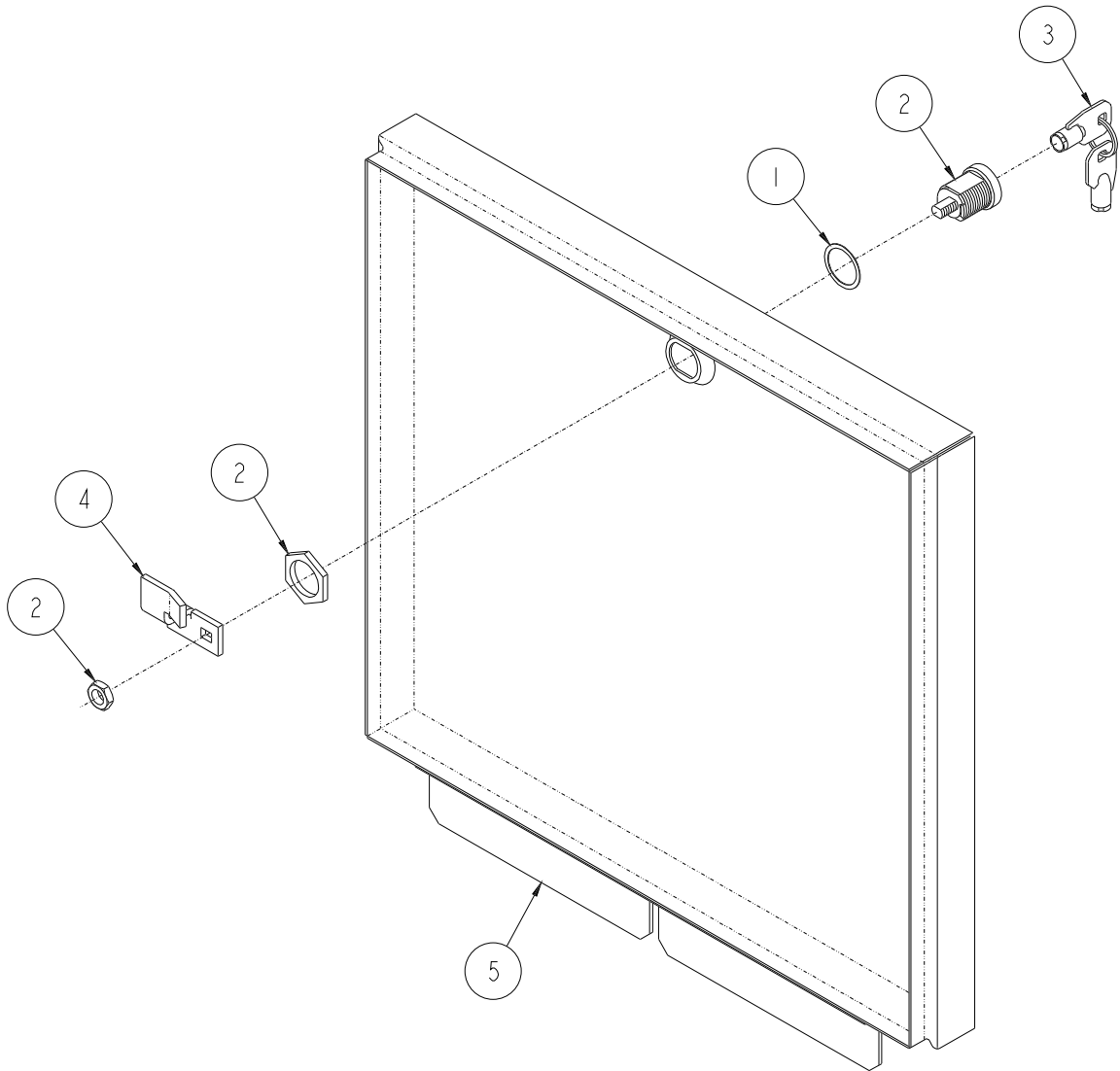
3-72225

HEAD PLUG ASSEMBLY

(Not used with Max Vac)

ITEM NO.	PART NO.	DESCRIPTION
1	1-130590	1/2" NPT Conduit Locknut
2	1-132715	Conduit Washer
3	1-228645	Conduit Hole Plug
	319483-1	Valance/Intercom Harness Assembly
4	1-128725	4" To 4-1/2" Cable Tie
5	2-128725	5-1/2" To 6" Cable Tie
6	<u>For parts call out of Head Assembly see:</u>	
	73829	45"
	73870	30"

ACCESS PANEL ASSEMBLY



1-73840

1-73840

ACCESS PANEL ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION
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1	2-127656	Lock Gasket
2	232962-1	Lock Assembly (Includes Items 1, 3 & 4)
3	2-231841	Tubular Key (TPX 88)
4	1-232108	Lock Cam
5	319496-6	Access Dial

For Complete Access Dial Assembly order:

319496-2 Painted

1-73840